IntelliZone2 *Comfort Zoning System* Six Zone Capability



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IntelliZone2 Components



General Installation Information

Safety Considerations

Installing and servicing heating and air conditioning equipment can be hazardous due to system electrical components. Only trained and qualified service personnel should install, repair or service heating and air conditioning equipment. When working on equipment, observe precautions in the literature, tags and labels attached to the unit, and other safety precautions that may apply. Follow all safety codes. Wear safety glasses and work gloves.



WARNING: Before performing service or maintenance operations on the system, turn off main power switches to the indoor unit. Turn off accessory heater power switch if applicable. Electrical shock could cause serious personal injury.

Delivery Information

When the equipment is received, all items should be carefully checked against the bill of lading to be sure all crates and cartons have been received. Examine the contents for shipping damage, removing them from the cartons if necessary. If any damage is noted, the carrier should make the proper notation on the delivery receipt, acknowledging the damage.

General rules to follow when installing a zone system:



CAUTION: When installing the IntelliZone2 in a structure with fossil fuel (oil, gas, propane) appliances, it is important that both supply and return dampers are used in each zone to avoid potential back-drafting of fossil-fueled appliances.

- Up to six zones on variable speed, up to four zones with dual capacity units (two with single-speed units).
- All dampers should be located as close to the main trunk as possible to limit the amount of pressurized trunk line and thus limit air leakage.
- No less than three branch runs in a zone to prevent a single branch obstruction (curtains or clothes etc.) from affecting unit airflow.
- Insulate and seal around rectangular dampers to prevent leakage.
- All dampers must be wired with 18-gauge wire.
 NOTE: Crimp connections should never be used on solid conductor wire.
- Ensure that the transformer can handle the power requirements of the system.
- No more than three dampers per zone.
- Ductboard-mounted dampers should be supported within six inches of the damper due to the weight and stress on the ductboard.

Installation and Design Steps

The IntelliZone2 Comfort Zoning system is to be used only with heat pumps/air handlers equipped with Aurora AXB or AHB controls. If the heat pump/air handler does not have Aurora AXB or AHB controls you must use the IntelliZone2•24V Comfort Zoning system.

- Decide which areas of a home or office will comprise each of the individual zones. A maximum of six individual zones (four with dual capacity and two with single-speed equipment) can be chosen.
- 2. Calculate loads using software or other recognized methodology.
- Use software to determine the equipment size and performance based on the total heating and cooling demands of the building, not the sum of the individual zone demands.
- 4. Find the peak heating and cooling demands and the peak cfm required for each of the zones.
- 5. Determine zone design air flow and zone size settings using IntelliZone2 Design software.
- 6. Lay out and size the supply air ductwork and dampers. Care should be taken to avoid under sizing either the supply air systems, return air systems, or diffusers.
- 7. Decide where to locate the thermostats.
- Install the unit and the IntelliZone2 Comfort Zoning system.

IntelliZone2 Control Panel

Locate the IntelliZone2 panel in an indoor area that has enough space for service personnel to perform maintenance or repair. Provide sufficient room to make electrical connection(s). The IntelliZone2 is not approved for outdoor installation and, therefore, must be installed inside the structure being conditioned. Do not locate the control panel in areas where ambient conditions are not maintained within 45°F to 95°F and are greater than 75% relative humidity. The IntelliZone2 control panel should be mounted on or as close to the unit as possible by using the sheet metal screws provided. See Figure 1 for mounting hole locations.

NOTE: IntelliZone2 Relay Panel to be mounted indoors.

Figure 1: IntelliZone2 Relay Panel Mounting



NOTE: Use longer screws (not provided) to penetrate through drywall into stud.

Damper Installation

Installing Rectangular Dampers in Metal Ductwork

- Cut out dimensions A and B as shown in Figure 2 by using sheet metal snips. NOTE: Dimensions A and B are listed in the Dimensional Examples table.
- 2. Use foam insulation tape on the top and bottom of the zone damper to prevent excessive air bypass. Also check the cross emboss for excessive air bypass (see Figure 2).
- 3. Slide the zone damper into the ductwork making sure no obstructions will interfere with damper blade operation.
- 4. Use the screws provided to mount the damper flange to the ductwork. Four to six mounting holes are provided as shown in Figure 3.
- 5. Use drive cleats or regular duct mounting brackets to attach ductwork to joist within six inches on both sides of the damper (see Figure 3).
- 6. Check damper blade operation for obstructions by holding the manual release button and rotating the damper shaft CCW (Open) and CW (Closed) 3 Wire only as shown in Figure 4.

Dimensional Examples

| Damper Model | н | w | Α | В |
|-----------------|--------|--------|--------|----------|
| ZDR1024 | 10 in. | 24 in. | 10 in. | 3.75 in. |
| ZDR0812 | 8 in. | 12 in. | 8 in. | 3.75 in. |

Six Zone System Representational Layout





Figure 3: Mounting Damper



Figure 4: Checking Damper Blade for Obstructions



Damper Installation cont.

Insulating Rectangular Dampers in Metal Ductwork

Insulate ductwork as shown in Figure 5. All metal must be covered. Care must be taken not to obstruct the shaft from rotating when insulating. Do not insulate the zone damper actuator.

Installing Rectangular Dampers in Ductboard

- 1. Cut out dimensions A and B by using a ductboard knife. **NOTE:** Dimensions A and B are listed in the Dimensional Examples table.
- A ductboard spacer should be installed on the end of the damper frame as shown in Figure 7 to prevent excessive air bypass. For example: A one-inch-thick, 8 in. x 20 in. ductboard and a 8 in. x 20 in. zone damper would have a one-inch gap at the end of the frame once it is installed without a ductboard spacer. Use the piece cut out for installation.
- 3. Foam insulation tape should be used on the top and bottom of the zone damper to prevent excessive air bypass as shown in Figure 7.
- 4. Slide the zone damper into the ductboard making sure no obstructions will interfere with damper blade operation.
- 5. Tape the damper face flange to the ductboard using foil tape making sure the damper is secure and air tight as shown in Figure 8.
- 6. Support the full length of the ductboard underside within six inches and on both sides of the damper as shown in Figure 8.
- 7. Check the damper blade operation for obstructions by holding the manual release button and rotating the damper shaft CCW and CW (see Figure 4).







Figure 8: Taping Damper Flange to Ductboard



Damper Installation cont.

Insulating Rectangular Ductboard/ Metal Sleeve

Care must be taken not to obstruct the shaft from rotating when insulating. Do not insulate the zone damper actuator.

Installing Circular Dampers in Round Metal Duct

- Crimp the end of the duct that is the supply air to damper. Insert into circular damper no more than 1.5 inches.
- 2. Fasten the duct to the damper with three screws. Screws installed more than one inch from either end may obstruct damper blade rotation.
- 3. Seal completely around the duct with metal duct tape or mastic to prevent air leakage as shown in Figure 10.
- 4. Check the damper blade operation for obstructions by holding the manual release button and rotating damper shaft CCW and CW (3 wire only). See Figure 4.
- 5. Support the duct to joist within six inches of the damper as shown in Figure 9.

Insulating Circular Dampers in Round Metal Duct

Insulate ductwork as shown in Figure 10. All metal must be covered to prevent condensation. Care must be taken not to obstruct the shaft from rotating when insulating. Do not insulate the zone damper actuator.

Installing Circular Dampers in Flexible Duct

- 1. Slide flexible duct two to three inches over the damper pipe past the damper rib as shown in Figure 11.
- 2. Fasten duct to damper with a nylon duct strap, screwing the strap to the pipe to prevent the duct from slipping off. Screws installed more than one inch from either end may obstruct damper rotation.
- 3. Seal completely around the duct with metal duct tape or mastic to prevent any air leakage.
- Check the damper blade operation for obstructions by holding the manual release button and rotating damper shaft CCW (Open) and CW (Closed) - 3 wire only. See Figure 4.
- 5. Support the damper to joist within six inches on both sides of the damper as shown in Figure 12.

Insulating Damper Actuators

Insulate the damper as shown in Figure 12. All metal must be covered to prevent condensation. When insulating, care must be taken not to obstruct the shaft from rotating. Do not insulate the zone damper actuator.

Figure 9: Taping Round Duct to Circular Damper



Figure 10: Supporting and Insulating Circular Damper



1-1/2" or 2" if in unconditioned space

Figure 11: Attaching Flexible Duct to Damper



Figure 12: Supporting and Insulating Circular Damper



Do not insulate damper actuator

Electrical Wiring

Wiring Damper Actuators

All wiring must comply with local and state codes. Disconnect the power supply before beginning to wire to prevent electrical shock or equipment damage. All wiring should be run back to the control panel. Keep wires a minimum of 12 inches from any high voltage lines. Follow the damper wiring schematic as shown in Figure 13. Verify that damper rotation direction is correct. The 3-wire damper rotation direction is reversible with switch on front cover.

Figure 13: Damper Actuator Wiring



Damper Actuator Wiring Notes

- 1. Minimum of 18-gauge thermostat wire is recommended.
- 2. Use wire nuts to connect the thermostat wire to the actuator wire (solid wire to stranded wire) as shown in Figure 14.
- 3. The actuator wiring should be secured using a wire tie to prevent the wires from being separated (see Figure 14).

Figure 14: Actuator Wiring



Wire Nuts

Strain Relief

Electrical Wiring cont.

Transformer Sizing

Providing adequate transformer power (VA) to supply the system is an important requirement. Each 3-wire damper requires 3.0 VA at nominal voltage. Each 2-wire damper requires 7.0 VA at nominal voltage. The standard transformer available is a 75VA with circuit breaker (Part # ZTK240).

| culculation (5 whic actual | |
|----------------------------|--|
| Power to 2 IZ2 Dampers | 6.0 VA |
| Power to 1 IZ2 Dampers | 3.0 VA |
| Power to 2 IZ2 Dampers | 6.0 VA |
| Power to 3 IZ2 Dampers | 9.0 VA |
| Power to 2 IZ2 Dampers | 6.0 VA |
| Power to 2 IZ2 Dampers | 6.0 VA |
| Total VA Draw | 36.0 VA |
| | Power to 2 IZ2 Dampers Power to 1 IZ2 Dampers Power to 2 IZ2 Dampers Power to 3 IZ2 Dampers Power to 2 IZ2 Dampers Power to 2 IZ2 Dampers Total VA Draw |

Transformer 'VA' Calculation (3-wire actuator)

Figure 15: Mounting and Wiring Transformer to Control Box (Single and Dual capacity shown)



WARNING: All wiring must comply with local and state codes. Disconnect the power supply before beginning to wire to prevent electrical shock or equipment damage.

Mount the transformer onto the side of the unit's control box on the single and dual capacity heat pump and on the back of the control box on the variable speed heat pump by inserting and tightening screws (provided) into the pre-punched holes. Thread all transformer wires through the hole with bushing and follow the wiring schematic for connecting the transformer primary and secondary leads as shown in Figure 15 (single and dual capacity heat pump) and Figure 16 (variable speed heat pump).

For zone transformer mounting on split system heat pumps refer to the Split Section of the manual.

For 208 volt operation, the red and blue transformer wires must be switched. Use wire nuts only for connections to thermostat wire.



Electrical Wiring cont.



Wiring IntelliZone2 to the Unit



WARNING: All wiring must comply with local and state codes. Disconnect the power supply before beginning to wire to prevent electrical shock or equipment damage.

Follow the wiring schematic in Figure 17 for unit control connections. Strip the wires back 1/4 inch (longer strip lengths may cause shorts) and insert the thermostat wires into the unit's connector as shown in Figure 17. Tighten the screws to ensure tight connections. Use a minimum of 18-gauge thermostat wire for connections.

For wiring IntelliZone2 to split system heat pumps refer to the Split Section of the manual.

Figure 17: IntelliZone2 to heat pump Control Wiring



Note: The harness supplied with IntelliZone2 is designed to plug into the Aurora AXB P7-Zone connection only. The IntelliZone2 cannot be connected to P7 on the ABC board.

Thermostat Installation

Locating the Thermostats

The thermostats must be located in the room or zone that each controls. Locate a thermostat about five feet above the floor. Do not locate a thermostat where it may be exposed to direct sunlight, drafts or direct supply air. Do not place a thermostat on an outside wall. Follow the same guidelines that apply with standard thermostat installation. If two or more rooms are on a single zone, locate the thermostat in a hallway or area where it can sense the return air from all rooms.

Figure 18: Four Zone Thermostat Location



IntelliZone2 Thermostat

Thermostat Installation cont.

Mounting and Wiring the Thermostats

Position the thermostat subbase against the wall so that it is level and the thermostat wires protrude through the middle of the subbase. Mark the position of the subbase mounting holes and drill holes with a 3/16-inch bit. Install supplied anchors and secure base to the wall. Use 4-conductor 18 or 20 AWG thermostat wire unless issues with EMI are anticipated. In that situation, use 24 AWG shielded twisted pair cable grounded to "C" terminal on the relay board end. Strip the wires back 1/4 inch (longer strip lengths may cause shorts) and insert the thermostat wires into the IntelliZone2 connector as shown in Figure 19. Tighten the screws to ensure tight connections. The thermostat has the same type connectors, requiring the same wiring. Caulk the hole in the wall where the wires enter the thermostat.

NOTE: See the instructions enclosed in the thermostat for detailed installation and operation information.

Cleaning the Thermostat Display

Lightly dampen a clean non-abrasive cloth with water or any non-abrasive household cleaner. To clean, gently wipe the surface of the thermostat.

NOTE: Do not spray liquids directly on the thermostat.



Figure 19: Wiring the Thermostat to the IntelliZone2

IntelliZone2 Configuration

Aurora System and Communication Configuration of IntelliZone2 Aurora Communication Basics

The Aurora Control functions around the concept of modularity and intercommunications between these boards. The communication is a 4 wire ModBus protocol. ModBus protocol is an open source protocol becoming more popular with equipment manufacturers for use in HVAC equipment. The Aurora has one 'bus' for the ABC, AXB, AHB, AWL, VS Drive, EEV, and thermostats. The AID Tool only plugs into the ABC AID Tool port, SAH Air Handler AID Tool port or the AWL (RJ style connector) and will not work at any other location. The AXB has 3 other independent ports for differing protocols; for IntelliZone2, ClimateTalk Components, and Communicating ECM blower motors. None of these ports comply with the ModBus protocol set up for the rest of the Aurora system.

The ModBus communication is accomplished within the cabinet using shielded and ground cabling. This shield is most important in variable speed heat pump applications where the VS Drive component, by its very nature, emits electro-magnetic interference and can interfere with ModBus communications. Round ferrite 'donuts' can be observed at various locations to aid in cleaning the communication lines. Each line is comprised of an R (+24VAC), C (common) and a '+' and '-' communication line. At times the 'R' and 'C' lines may not be connected or needed. The terminals marked '+' and '-' should not be switched, although damage may not occur to the boards, communication is not possible. The communication voltage and current are small therefore 24 awg wire is adequate for these communication lines and a shield is not required but recommended in high EMI environments.

An extra 'expansion' connector is available for connecting other devices onto the main ABC ModBus.

A small LED is located next to each of the communication ports to aid in evaluating active communication at that specific port. This is true for each board. The blinking indicates transmission or receiving communication activity.

Configuring the Aurora for the IntelliZone2

'Adding' the IntelliZone2 to the Aurora system can be accomplished using the AID Tool via the 'Config Aurora' screen and scrolling to IntelliZone2 selecting and adding. As always a 'Y' in the communication column shows that communication is OK. This will initiate communication between the IntelliZone2 system and the Aurora AXB/ABC.



Software Versions

Software versions of the IntelliZone2 MasterStat can be found in the startup screen or in the AID Tool Aurora Config screen. The software version on the TPCC32U01 can be found on the settings screen. Firmware can be uploaded to the MasterStat or TPCC32U01 via the USB port on the thermostat. Consult your local manufacturer representative or tech service for details.

NOTE: When updating the firmware on the TPCC32U01 each thermostat will need to be updated. Firmware for the MasterStat and TPCC32U01 are NOT the same. After the TPCC32U01 firmware is updated to v3.01, or later, go into the installers screen and select restore defaults. If you do not restore the default setting the zone will not be displayed on the TPCC32U01.

Wiring and Configuring the Thermostats/Sensors

The Zone Sensors should be wired with the MasterStat on Zone 1 using standard 4-wire thermostat cable (if issues with EMI, shielded cable should be used and grounded at the '-' terminal on one end). The other zones should be added sequentially on the relay board until complete. The dip switch on the back of each ZoneStat or SensorStat should be selected for the appropriate zone number; for instance, Zone 2 stat should be selected using the DIP switch on the back for 'off, off'.

The TPCC32U01 will auto detect that it is attached to the IntelliZone2 relay panel and will display the screen below.



Use the up/down arrows $\blacktriangle \lor$ to select the zone. If more than one zone is assigned the same zone number an error will be displayed on the TPCC32U01 and Master-Stat. After the initial configuration, to change the zone numbers enter the configuration mode by holding a finger over the Zone number in the upper left hand corner of the Main screen for 5 sec. Select zone number and use the up/ down arrow $\bigstar \lor$ to adjust.



Once added to the Aurora system, the setup and configuration mode should be entered at the MasterStat by holding a finger over the IntelliZone2 logo for 5 sec. The Configuration and Setup mode will appear automatically.

NOTE: These options are intended to be used by the installer. End users are not advised to change or modify any of these settings. Doing so may make your equipment stop working properly and/or may void the warranty of the zoning system as well as the equipment connected to the thermostat.





It should be noted that the MasterStat Z2TK troubleshooting harness can be useful during setup by allowing the temporary connection of the MasterStat directly at the IntelliZone2 relay board for ease of configuration or servicing.

| Use the Z2TK Harness to tempo | rarily connect the IntelliZo | ne2 MasterStat |
|------------------------------------|---|-----------------------------|
| directly to the IntelliZone2 Relay | Panel for ease of setup o | r troubleshooting. |
| To a set | B- Renew Ren | IntelliZone2 Relay Panel |

Equipment and Number of Zones

The first screen is Equipment and # of Zones. Here the total number of desired zones and the type of equipment is selected. Equipment is automatically detected. Press the up and down arrows until the desired number of zones appears. The zones should always be installed sequentially starting with the MasterStat always in Zone 1.



- Single speed equipment is limited to a maximum of 2 zones
- Dual Capacity equipment is limited to a maximum of 4 zones
- Variable speed equipment can have up to the maximum of 6 zones.

NOTE: If the number of zones selected is less than 6, the remaining zones will be disabled.

Damper

The Damper screen allows the selection of either 2 wire (spring open) or 3 wire (power open/power closed) type.



Staging

Staging allows custom selection of staging for cooling and heating, independently.

The IntelliZone2 system allows separate staging options for cooling and heating. There are four options for each mode which are explained below. As an example, staging for cooling can be set for 'Normal' while staging for heating is set for 'Faster2'. Allowing heating and cooling staging to be independent of each other will provide better comfort all year long. Once the compressor call has been initiated by a zone, the compressor will be upstaged using one of the four staging options.

Single and Dual Staging

Normal - This "as shipped" mode will upstage the blower and compressor normally.

Quicker - This mode will upstage the blower, compressor and auxiliary electric heat more expediently than "normal" mode for increased comfort.

Faster1 - This mode allows for a timed element in compressor (heating and cooling) and electric heat (heating) upstaging in 45% and 70% zones for situations in which 'Quicker' upstaging is inadequate. If the heat pump is already operating in first stage and a 45% or 70% zone has had a heating or cooling demand for 30 continuous minutes then second stage will be activated. For heating, if after another continuous 30 minutes the H3 demand is still present from a 45% or 70% zone, third stage will be activated until the zone call is reduced to a H2. Airflow will increase with compressor staging/EH during this period. For heating, if the heat pump is already operating in second stage and a 45% or 70% zone has had a demand for 30 continuous minutes then third stage will be activated until the demand is reduced to H2. Airflow will be increased to EH selection during this period.

Faster2 - This mode allows for a timed element in compressor (heating and cooling) and electric heat (heating) upstaging in 45% and 70% zones for situations in

which 'Faster 1' upstaging is inadequate. If the heat pump is already operating in first stage and a 45% or 70% zone has had a heating or cooling demand for 15 continuous minutes then second stage will be activated. For heating, if after another continuous 15 minutes the H3 demand is still present from a 45% or 70% zone, third stage will be activated until the zone call is reduced to a H2. Airflow will increase with compressor staging/EH during this period. For heating, if the heat pump is already operating in second stage and a 45% or 70% zone has had a demand for 15 continuous minutes then third stage will be activated until the demand is reduced to H2. Airflow will be increased to EH selection during this period.

Variable Speed Staging

For heating in all staging options below, the total of the zone demands will determine when auxiliary heat is energized which could be anywhere from compressor speed 9 to speed 12. If auxiliary heat is energized while on compressor speed 9-11 the compressor speed automatically increases to speed 12. Airflow will increase with compressor speed/EH during this period.

Normal - This "as shipped" mode will upstage the blower and variable speed compressor normally.

Quicker - This mode will upstage the blower, compressor and auxiliary electric heat more expediently than "normal" mode for increased comfort. Generally the compressor will be upstaged 1 extra speed more than normal.

Faster1 - This mode allows for a timed element in compressor and electric heat upstaging in 45% and 70% zones for situations in which quicker staging is not meeting demand. When an H3 (heating) or C2 (cooling) demand is initially received the compressor will upstage two speeds more than normal. After 15 continuous minutes of an H3 or C2 demand the compressor will upstage one more compressor speed and will continue to upstage one compressor speed with every 15 minutes of a continuous H3 or C2 demand until auxiliary electric heat is energized for heating or C2 or maximum compressor speed for cooling.

Faster2 - This mode also allows for a timed element in compressor and electric heat upstaging in 45% and 70% zones for situations in which Faster1 is not meeting heating demand. When an H3 (heating) or C2 (cooling) demand is initially received the compressor will upstage two speeds more than normal. After 15 continuous minutes of an H3 or C2 demand the compressor will upstage two more compressor speeds and will continue to upstage two compressor speeds with every 15 minutes of a continuous H3 demand until auxiliary electric heat is energized or maximum compressor speed for cooling.

Zone Configuration

Zone configuration allows the selection of the zone size and the zone priority. The zone can be selected by touching the upper right screen text noting the zone. In this way you can cycle thru all of the active zones to view the configuration.



Zone Percentage

Selecting the zone percentage can also be calculated by using the IntelliZone2 Design software. This percentage represents an approximation of the maximum heating or cooling load percentage of the zone and thus to a certain extent volume of airflow. The IntelliZone2 allows 0, 25, 45, and 70% selections. Some general rules to follow in this selection procedure are as follows:

- Pick the larger percentage for major living areas such as family rooms, etc.
- Pick the smaller percentage for minor living areas such as dens or bedrooms.
- Pick a larger percentage if more branches are required than the load indicates due to large area per load (i.e. unfinished insulated basement).
- The IntelliZone2 Design software should be used to aid in the selection and calculation of design cfm.
- The IntelliZone2 determines modes as a proportion of the total demand. A simple example of this to begin with is a two-zone system in the cooling mode. If each zone is set at 70% we have the following scenario: Zone 1 = 50%

Zone 1 = 50%Zone 2 = 50%

NOTE: All Zone % calculations are 'normalized using the following process: We now must determine what percentage of the total load each zone represents. To perform this operation, add the two zones together 70 + 70 = 140. One zone would then be 70/140 or 50%.

The IntelliZone2 then reduces the total demand based upon thermostat demand. A "Y1" call in the above example will result in one half of the zone demand in this case 1/2 of 50% for a 25% system demand. A common complaint is insufficient cooling when only one zone is calling for cooling. The IntelliZone2 will not initiate a "Y2" output to the unit until it senses a 51% total system demand (This is when the IntelliZone2 is set for normal upstaging). If the IntelliZone2 is set for quicker upstaging it drops the total system demand required to 41% to initiate a Y2 output.

By this example, it will require a "Y2" call from one zone (50%) and a "Y1" call from the second zone (25%). This will give us a total system demand of 50% + 25% = 75%. System demand for three- and four-zone systems are computed in the same manner.

Heating demand is determined in the same manner, but we now have a third stage instead of two for cooling. The IntelliZone2 assigns values as follows:

We know from the previous example that the IntelliZone2 will initiate a "Y2" output to the compressor when it is set to normal upstaging and 51% of total demand is needed. It will issue a "W" call to the unit when there is a 90% total demand.

It is a common assumption that if you have a house with two zones equally divided each zone should be set at an equal amount, usually 70%. As can be seen in the above example, it will take a "Y3" call from one zone as well as a "Y2" call from the second zone to obtain auxiliary heat.

This is a simple example, but three- and four-zone systems are calculated in the same manner. Blower speeds are also assigned upon the percentage of system demand and a complete understanding of this process is not necessary for day-to-day decisions. As a serviceman, the temptation arises, in some instances, to influence the logic of the board by jumping "Y1" and "Y2". While this will create a quicker response, the ductwork of that zone must be capable of handling the cfm delivered by the unit (i.e., if a "Y2" signal is given to the unit, can the ductwork handle the total cfm of the unit).

When setting up a new system remember that if you have unused zones they must be set to zero. If they are not, the setting that they have will be included in the total demand preventing the other zones from operating correctly, as there will be no inputs on those zones.

| | | | | Inte | lliZor | ne2 | | | | Version 1. |
|--|------------------------|---|--|-------------------------------------|-------------------------------|-----------------------------|---------------------------------|--|-----------------------------------|---|
| Customer: | John | Q Public | | | | | GeoSyste | em Model: | 049 • | |
| Job: | My Jo | de | | | | | Number of | of Zones: | 4 • | |
| Date: | Mor | nday , Ap | ni 23.💌 | | | | Nom CFN Min Zone | A CFM: | 1500 600 | |
| | | | | | | | | | | |
| Zone N | ame | BTU Loss | BTU Gain | Rqd CFI | M Htg% | Clg% | Load Max | % Zone Siz | ze% Design (| CFM |
| Zone Na Great Ro | om | BTU Loss | 8TU Gain | Rqd CFI 780 | 4 Htg% 60 | Clg% 51 | Load Max 60 | % Zone Siz 70 | ze% Design (| CFM |
| Zone Ni Great Ro Master So | ame om uite | BTU Loss 35000 9000 | 8TU Gain 20000 10000 | Rqd CFI 780 330 | 4 Htg% 60 16 | Cig% 51 26 | Lond Max 60 26 | <u>% Zone Sa</u> 70 25 | 2e% Design (| CFM |
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| Zone Ni Great Ro Master Se Bedroom Basemen | ame om uite s | BTU Loss 35000 9000 9000 5000 | BTU Gain 20000 10000 8000 1000 | Rqd CFI 780 330 270 120 | 4 Htg% 60 16 16 9 | Clg% 51 26 21 3 | Load Max 60 26 21 9 | <u>% Zone Si</u> 70 25 25 25 | 20% Design (788 600 600 | CFM Covernic Covernic Covernic Covernic Covernic Covernic |

The IntelliZone2 allows the selection of either comfort or economy mode in each individual zone to provide maximum savings in areas that allow it (such as workshops and basements), while maintaining perfect comfort in the zones where accurate temperature is most desired (such as bedrooms and baths).

Zone Priority

Comfort Mode - A single zone call (Y1) for conditioning will engage the compressor and allow a minimal set point variation, thus providing ultimate comfort.

Economy Mode - A single zone call (Y1) for conditioning will be ignored by the IntelliZone2 until either a Y2 call is initiated from the same zone or another zone calls for conditioning (Y1). This allows a slightly greater set point variation than in comfort mode. This setting prevents less important zones from energizing the compressor unless it is really needed, thus saving money. As a bonus in this mode, upon a Y1 call, the IntelliZone2 may try to precondition the zone with return air from other zones already satisfied and, in some cases, can preclude the need for energizing the compressor.

Variable Speed Fan Staging - Variable Speed Fan Staging allows the ability to expand the blower levels. Options are Normal and Expanded. There are three airflow speeds assigned to a compressor speed and the airflow level is determined by the fan demand total zone %. Normal is the recommended airflow level. Selecting Expanded will increase the highest airflow level by one level and decrease the lowest airflow level by one level from Normal. Not available for single speed or dual capacity models.



Zones - Displays the inputs that the Intellizone2 is receiving.

| 201 | S)2E | BRIO | NORM CL | | | CALL | DAMPER |
|-----|------|------|---------|----|------|------|--------|
| Zł | 70 | CMF | 37% | 78 | 78 | н | Open |
| Z2 | 45 | CMF | 24% | 72 | 74 | | Closed |
| Z3 | 45 | CMF | 24% | 72 | 74 | | Closed |
| Z4 | 25 | ECO | 13% | 60 | 74 | | Closed |
| Z4 | 25 | ECO | 13% | 60 | 74 | | Close |
| | | | | - | DVT. | | |

Status - Displays the outputs that the IntelliZone2 is sending to the equipment.



Test Mode - In Test mode 'Central Zone' mode can be selected. In Central mode all dampers are opened and thermostat readings are taken ONLY from the Zone 1 MasterStat. This will approximate operation without a zone system (all dampers open and IntelliZone2 MasterStat temperature control) and can be useful during initial construction of the home or during service etc.

| TEST MODE | ZONE DAM | IPERS |
|--------------------|----------|---------|
| ON OFF | CLOSEI | CLOSE 2 |
| SELECT OPERATION | CLOSE 3 | CLOSE 4 |
| MULTIZONE - NORMAL | CLOSE 5 | CLOSE 6 |
| CENTRAL ZONE | | |

Also in 'Central Zone' mode each damper can be individually cycled off/on to verify operation during Installation or service. It should be noted that the MasterStat Z2TK troubleshooting harness can be useful here by allowing the temporary connection of the MasterStat directly at the IntelliZone2 relay board for ease of configuration or servicing.

Thermostat Type



NORMAL/DUAL FUEL

Normal - used for normal operation Dual Fuel - used on dual fuel systems; needs outdoor sensor to lockout dual fuel

Dual Fuel (Single Speed/Dual Capacity) - When Dual Fuel is selected for 'Thermostat Type' and a 'W' call is present operation will be as follows:

- 1. The temperature will be controlled by the MasterStat while other zones are ignored.
- 2. All zone dampers will open, Y1, Y2, G, W outputs shall run for 60 seconds. After 60 seconds Y1 and Y2 will be dropped and output only W and G (if Fan with Heat Option is selected otherwise G will be dropped).
- There will be a two minute minimum run time once Dual Fuel operation has been entered, regardless if MasterStat heat call has been satisfied.
- 4. Once the two minute minimum run time expires and the 'W' call is satisfied at the MasterStat then Dual Fuel operation will be terminated. There will be no down staging.
- 5. Once Dual Fuel operation is terminated all zone dampers will close.
- 6. There will be a 4 minute time delay once Dual Fuel operation is terminated before compressor operation for cooling or heating may begin.

Dual Fuel (Variable Speed) - When Dual Fuel is selected for 'Thermostat Type' and a 'W' call is present operation will be as follows.

- 1. The temperature will be controlled by the MasterStat while other zones are ignored.
- All zone dampers will open, the current compressor speed, G and W outputs shall run for 60 seconds. After 60 seconds the compressor will be stopped and output only W and G (if Fan with Heat Option is selected otherwise G will be dropped).
- There will be a two minute minimum run time once Dual Fuel operation has been entered, regardless if MasterStat heat call has been satisfied.
- 4. Once the two minute minimum run time expires and the 'W' call is satisfied at the MasterStat then Dual Fuel operation will be terminated. There will be no down staging.
- 5. Once Dual Fuel operation is terminated all zone dampers will close.
- 6. There will be a 4 minute time delay once Dual Fuel operation is terminated before compressor operation for cooling or heating may begin.

Fan with Heat Option (Dual Fuel Applications) - Options are ON or OFF. This selection determines whether G (fan) output is to be ON or OFF when W (auxiliary heat) output is ON.

Aux Heat Lockout - Allows the configuration to lockout electric heat above a selected outdoor temperature. The outdoor sensor (OAT) must be installed on the IntelliZone2 Relay Board. This setting is adjustable in 5°F increments from NONE to 40°F. This will provide full heat pump capacity without electric heat above the selected temperature. When the outdoor temperature drops below the selected temperature, then electric heat will be energized when the demand is present.

| AUXIEATEOC | | |
|--|--------|------|
| NO AUX HEA | TABOVE | |
| | | |
| | NONE | |
| COLT. | | |
| 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1 | | |
| | | BACK |

Differential



This adjustment will vary the number of degrees, from the set point, before a call for heating or cooling is made. Adjustments can range between 0.2° and 4° differential. Default is 0.5° differential. (If your set point is 70° in heating, your thermostat will not call for heat until the room temperature is 69.5°, when using a 0.5° differential setting).

Offsets

Temperature Offsets – This option allows calibration (or deliberate miscalibration) of the room temperature sensor(s). The Offset function only works on the MasterStat. There are various reasons why the displayed temperature would be adjusted to a higher or lower value. NOTE: Do not adjust for 30 minutes after installation because board may be heated by handling. The selected number is the number of degrees, plus or minus, which will be added to actual temperature. The numbers can range between -5° and +5°. Default values are set to 0° offset.

Indoor Offset (MasterStat internal sensor) Remote Indoor Offset (if sensor is attached) Outdoor Offset (if sensor is attached)

Humidity Offset – This option allows calibration of the humidity sensor. Adjustments can range between -10% and +10%. Default is 0% offset.

Humidity

- *Humidify* Turns on the H output when the room humidity is below the set point and there is an active heating call.
- Dehumidify Turns on the DH output when the room humidity is above the set point and the MODE is set to COOL or AUTO when Cool was the last mode run.
 - -Turns on Active Dehumidification (VS systems)
- Both HUMIDIFY operates in the HEAT mode and DEHUMIDIFY operates in COOL mode.
- NONE Neither is active.

Temperature Sensors - Allows the configuration of the remote sensor to be remote only, average of remote and internal, or no remote sensor. Allows the configuration of the outdoor sensor to be zone panel, MasterStat, or no outdoor sensor. Because IntelliZone2 ships standard with an outdoor sensor this option needs to be selected. **NOTE:** LAS on IntelliZone2 relay board = OAT

| the memory resident | |
|---------------------|-------------------|
| NO REMOTE SENSOR | NO OUTDOOR SENSOR |
| AVERAGE WITH STAT | THERMOSTAT |
| REMOTE SENSOR ONLY | ZONE PANEL |
| REMOTE SENSOR | OUTDOOR SENSOR |

Accessories -

Each of these options has settings for Cumulative Run Time and Calendar Time. Messages will flash at the top of the Main screen when these events are met to alert the owner that it is time service these options.

- *Air Filter* Cumulative Run Time default is 1000 hours and Calendar Time is 3 months. Values can range from NONE-2500 hours for Cumulative Run Time (in 100 hour increments), or Calendar Time can be set to NONE to 12 months (in 3 month increments).
- Humidifier Cumulative Run Time default is NONE hours (OFF) and Calendar Time is NONE Values can range from NONE, 400-2500 hours for Cumulative Run Time (in 100 hour increments), or Calendar Time can be set to NONE, to 12 months (in 3 month increments).
- UV Lamp Cumulative Run Time default is NONE hours (OFF) and Calendar Time is NONE. Values can range from NONE, 400-3600 hours for Cumulative Run Time (in 100 hour increments), or Calendar Time can be set to NONE to 48 months (in 3 month increments).
- *Air Cleaner* Cumulative Run Time default is 0 hours (NONE) and Calendar Time is NONE. Values can range from NONE, 400-2500 hours for Cumulative Run Time (in 100 hour increments), or Calendar Time can be set to NONE to 12 months (in 3 month increments

Dealer Information - Allows the input of the dealer name, phone, address, e-mail and website. Simply press the screen segment where you want to enter information and a keypad will appear.

Fault Status - Shows the last 10 IntelliZone2 system Faults (heat pump fault history is displayed at the heat pump on the AID Tool). The faults can be cleared or refreshed from this screen.

Restore Defaults - This will allow you to revert to the factory default settings.

Restart Thermostat/Upgrade Software - This allows a convenient way to restart the thermostat or upload the latest software using the USB port without killing power to the whole system.

USB - Allows the import and export of data using the USB port. Importation of: Installer settings, User Settings, Program, Dealer Details

Exportation of: Installer settings, User Settings, Program, Dealer Details

Data Logging - Allows the USB thumb drive to record the data from the zoning system every 5 seconds.

F°/C° - Allows selection of either Fahrenheit or Celsius temperature scale

Residential/Commercial - Future Use.

Energy Demo - These screens allow a dealer to show the end user an example of the information that will be displayed on daily and monthly screens once their system is operating. This is only an example and not actual data from their system.

Photo Upload - The Intellizone2 will allow personal photo upload to be displayed once the thermostat goes into sleep mode. The MasterStat can only accept photos that are TCI format. Common photo formats can be converted to the TCI format, which is used by the thermostat, by using our photo converter software. Once the photos have been converted and uploaded to the MasterStat they will be displayed as a slide show when the thermostat goes into sleep mode. Sleep mode occurs after 5 minutes of inactivity (no screen touches). The photo conversion software and instructions for uploading the photos can be found at www.auroracontrols.com.

SuperBoost (Variable Speed Heat Pumps ONLY) -

SuperBoost can be found under the main menu settings of the thermostat. The SuperBoost option temporarily enables a larger cooling capacity range. Normal cooling mode is limited to compressor speeds 1-9 and SuperBoost allows compressor speeds 10-12 if needed. This screen will allow the homeowner to turn the SuperBoost option ON or OFF. The SuperBoost option will be enabled, by default, for a 24-hour period of time then will automatically be disabled. **NOTE:** Continuous use of SuperBoost could result in overheating the ground loop.

Dehumidification - Active (Variable Speed Heat Pumps

Only) - Active dehumidification will only activate during cooling operation, when cooling demand from the IntelliZone2 MasterStat is compressor speed 4 or lower and the humidity setpoint of the MasterStat is at least 5% below the actual relative humidity. The green status LED will flash code 2 when active. The compressor will ramp up and airflow will begin at a low level. Airflow is then reduced periodically until air coil temperature setpoint is reached. If coil temperature continues to drop, the airflow is increased until air coil setpoint is maintained. After 20 minutes of operation in the Active Dehumidification mode normal cooling operation will resume for 5 minutes. This cycle continues until the dehumidification setpoint is reached or the room temperature is more than 1.5°F below the cooling set point or IntelliZone2 MasterStat cooling demand requires greater than compressor speed 4 (normal cooling takes over). In IntelliZone2 systems, the main zone will remain open during active dehumidification.

AWL Status (If Installed)

This screen displays the AWL firmware revision and provides the current AWL communication status relating to an Aurora WebLink (AWL) device. This screen is available whether an AWL is installed on the system or not.

- AWL Time Synchronization When enabled the AWL will synchronize the thermostat's date and time with internet time servers. This option by default is disabled. **NOTE: setting the proper time zone in the Symphony Portal is necessary for correct operation.**
- Monitor AWL Status When enabled, the thermostat will monitor the AWL's RS485, INTERNET, and SERVER status. The thermostat will display "AWL Comm Err" when the AWL is not communicating properly with the Aurora Modbus Network, "AWL Internet Err" when the AWL is unable to communicate to the symphony Servers. This option by default is disabled.

| AWL Firmware Revision | 0.16 |
|------------------------|-------------|
| AWL to Server Status | Connected |
| AWL to Internet Status | Connected |
| AWL to ABC Comm Status | Connected |
| AWL Time | Monitor AWL |
| Synchronization | Status |
| Enabled | Enabled |

Description of Operation - Package Unit

IntelliZone2 Operation

Upon a call (or calls) from the zones, the IntelliZone2 "weighs" each zone based upon two components: 1) the level of call (Y1, Y2, Y3) coming from the zone; and 2) the size of the zone (zone % selected). This gives a very accurate picture of not only overall heating or cooling requirements (as in other control methods), but also how much heating or cooling is really required for each separate zone.

This, in turn, defines how much compressor (1st or 2nd stage), blower (speeds 2 thru 5), and auxiliary heat should be engaged for each particular situation. The result is a system that utilizes lower compressor and blower speeds more often for improved comfort and energy savings, while relying upon auxiliary heat less often for more energy savings than non-zoned systems.

Heating, Unit 1st stage

(Single/Dual Capacity Compressor and Variable Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 1st stage (Y1). Blower speed will be the 'L' setting of the ECM which is set up at the heat pump control.

Heating, Unit 1st stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 1st stage (Y1). Blower speed will be the 'Y1' setting of the 5-Speed ECM which is set at the motor.

Heating, Unit 2nd stage

(Single/Dual Capacity Compressor and Variable Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 2nd stage (Y1, Y2). Blower speed will be the 'H' setting of the ECM which is set up at the heat pump control.

Heating, Unit 2nd stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 2nd stage (Y1, Y2). Blower speed will be the 'Y2' setting of the 5-Speed ECM which is set at the motor.

Heating, Unit 3rd Stage

(Single/Dual Capacity Compressor and Variable Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 3rd stage (Y1, Y2, W). Blower speed will be the 'H' (Premier control) or 'Aux' (ABC control) setting of the ECM which is set up at the heat pump control.

Heating, Unit 3rd Stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 3rd stage (Y1, Y2, W). Blower speed will be the 'W' setting of the 5-Speed ECM which is set at the motor.

Heating

(Variable Speed Compressor)

The unit will operate based upon demand as calculated by the IntelliZone2. The resulting compressor speed (1-12) will also select an appropriate blower speed for the selected compressor speed. Auxiliary heat will be available on compressor speeds 9-12, depending on the zone inputs. When auxiliary heat is engaged with compressor speed 9-11, the compressor speed automatically increases to speed 12 for maximum output.

Cooling, Unit 1st stage

(Single/Dual Capacity Compressor and Variable Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and O being translated into unit call 1st stage (Y1, O). Blower speed will be the 'L' setting of the ECM which is set up at the heat pump control.

Description of Operation - Package Unit cont.

Cooling, Unit 1st stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and O being translated into unit call 1st stage (Y1, O). Blower speed will be the 'Y1' setting of the 5-Speed ECM which is set at the motor.

Cooling, Unit 2nd stage

(Single/Dual Capacity Compressor and Variable Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and O being translated into unit call 2nd stage (Y1, Y2, O). Blower speed will be the 'H' setting of the ECM which is set up at the heat pump control.

Cooling, Unit 2nd stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and O being translated into unit call 2nd stage (Y1, Y2, O). Blower speed will be the 'Y2' setting of the 5-Speed ECM which is set at the motor.

Cooling

(Variable Speed Compressor)

The unit will operate based upon demand as calculated by the IntelliZone2. The resulting compressor speed, speeds 1-9, (speeds 10-12 are reserved for SuperBoost mode only) will also select an appropriate blower speed.

Emergency Heat

Emergency heat mode may be engaged by selecting at the MasterStat. All zone thermostat fault LED's begin to flash two quick flashes, followed by a pause, indicating that emergency heat mode has been activated. The temperature of the structure will be controlled by the zone 1 MasterStat while other zones are ignored. When a demand for heat occurs at the MasterStat all zone dampers are opened and emergency heat is energized. Emergency heat will continue to operate until the MasterStat demand is satisfied.

Emergency heat mode may be exited by selecting OFF (or one of the other mode selections) at the MasterStat, as well as all zone thermostat fault LED's stop flashing, indicating emergency heat mode has been deactivated and normal IntelliZone2 operation may resume.

Continuous Blower

The unit's blower will be operated on blower speed 1 (G-LED) while heating or cooling is suspended for any zone(s) selected for continuous blower operation at the zone thermostat. Upon any heating or cooling call to the unit, all continuous blower operation ceases.

Lockout Mode

(Single/Dual Speed Compressor)

During the unit lockout mode, the appropriate Fault code will be communicated to the IntelliZone2 MasterStat. The blower will continue to operate on blower speed 1. If the collective zones translate into a > 24% heating call, emergency heat operation will occur and all zone dampers will open. Blower speed will be Aux Heat speed setting.

Lockout Mode

(Variable Speed Compressor)

During lockout mode the appropriate Fault code will be communicated to the IntelliZone2 MasterStat. The blower will continue to operate on blower speed 'G'. If the collective zones translate into \geq 40%, all zone dampers will open and emergency heat operation will occur until the demand is \leq 24%.

Blower Data - Package Unit

Airflow Selection (Single or Dual Capacity)

When equipped with a Variable Speed ECM airflow from the Intellizone2 is communicated to the Aurora via a 'Blower Level %'. These blower levels are 55, 70, 85, and 100%. The Aurora will dictate actual airflow based upon these percentages. Below is a graphic showing how the IntelliZone2 would signal for a 55-100% blower level percent and the resulting airflow based upon the ABC setpoints of speed 5 for med and speed 8 for high in the example AID Tool setting. Notice that a blower level of 85% would result in a blower speed of 7 with these settings. All airflows are rounded to the nearest 1-12 blower speeds. Continuous blower and aux heat blower speeds.

| Heating Ai | rflow Selectio | n (Single or | Dual Capacity) |
|-------------------|----------------|--------------|----------------|
|-------------------|----------------|--------------|----------------|

| | | | Select | ed in Al | D Tool | |
|-----------------|-------------------------|-----------------|----------------|----------|----------|-------------|
| | From IZ2 Air Level % | Blower Speed | Cont Blower | Low | High | Aux Heat |
| | | 1 | | | | |
| | | 2 | | | | |
| | | 3 | | | | |
| | | 4 | | | | |
| Comp Stage Low | 55% | <u> </u> | | > | | |
| Comp Stage Low | 70% | 6 | | ` | \times | |
| Comp Stage High | 85% | 0 | | | ·X | |
| Comp Stage High | 100% | 8 | > | | > | |
| | | 9 | | | | |
| | | 10 | | | | |
| | | 11 | | | | > |

NOTES:

- 1) Continuous Blower activated by G only call from IntelliZone2 (selection can be anywhere)
- Aux Heat Airflow activated by Aux or Emergency heat call (selection must be greater than high and allow proper airflow for the installed electric heat/heat pump model)

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In cooling a similar procedure occurs with the exception that when dehumidification reduces airflow it is a reduction as shown below. Therefore in dehumidification mode, if blower speed 5 is selected the resulting airflow will be blower speed 5, less 15%. If cooling airflow is configured to be 15% less than heating airflow then there is no difference between cooling and dehumidification cooling airflow.

Cooling Airflow Selection (Single or Dual Capacity)

| | | | | Selecte | ed in A | D Tool | |
|--------------------|-------------------------|---------------------|---------------|--------------|---------|--------|-------------|
| | From IZ2 Air Level % | Actual Blwr Spd* | Blwr Speed | Cont Blwr | Low | High | Aux Heat |
| | | | 1 | | | | |
| | | | 2 | | | | |
| | | | 3 | | | | |
| | | | 4 | | | | |
| Comp Stage Low | 55% | Blwr Spd 5 - 15% | 5- | | > | | |
| Comp Stage Low | 70% | Blwr Spd 6 - 15% | 6- | | | X | |
| Comp Stage High | 85% | Blwr Spd 7 - 15% | 7- | | | ·X | |
| Comp Stage High | 100% | Blwr Spd 8 - 15% | 8- | •> - | | > | |
| | | | 9 | | | | |
| | | | 10 | | | | |
| | | | 11 | | | | > |

NOTES:

- Continuous Blower activated by G only call from IntelliZone2 (selection can be anywhere)
- 2) Aux Heat Airflow activated by Aux or Emergency heat call (selection must be greater than high and allow proper airflow for the installed electric heat/heat pump model)

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Airflow Selection (Variable Speed)

Airflow from the IntelliZone2 is communicated to the Aurora via a blower Level %. These blower levels are 25, 40, 55, 70, 85, and 100%. The Aurora will dictate actual airflow based upon these percentages. Below is a graphic showing how the IntelliZone2 would signal for a 25-100% blower level percent and the resulting airflow based upon the ABC setpoints of speed 3 for low and speed 8 for high in the example AID Tool setting. Notice that a Blower level of 85% would result in a blower speed of 7 with these settings. All airflows are rounded to the nearest 1-12 blower speeds. Continuous blower and aux heat blower speeds are set Independently of the compressor blower speeds.

Heating Airflow Selection (Variable Speed)

| | | | | Selecte | ed in Al | D Tool | |
|-------------|-----------|-------------|-------------------------|---------|----------|---------------|------|
| | | From IZ2 | Blwr | Cont | Low | Hi | Aux |
| | | Air Level % | Speed | Blwr | Comp | Comp | Heat |
| | | | 1 | | | | |
| | | | 2 | | | | |
| Comp Speeds | Low | 25% | $\overline{\mathbf{A}}$ | | , | | |
| 1&2 | Selection | 23% | U | | | | |
| Comp Speeds | | 40% | | | | - | |
| 3&4 | | 40% | Ŷ | | | | |
| Comp Speeds | | 55% | $\left(5\right)$ | | | \mathcal{V} | |
| 5&6 | | 5576 | $\mathbf{\nabla}$ | | | 1 | |
| Comp Speeds | | 70% | $\left(_{6}\right) $ | | | > | |
| 7&8 | | 7070 | U | | | \uparrow | |
| Comp Speeds | | 85% | $(_{7})$ | | |) | |
| 9 & 10 | | 00/0 | $\mathbf{\nabla}$ | | | \uparrow | |
| Comp Speeds | High | 100% | (8) | | | > | |
| 11 & 12 | Selection | 10070 | \mathbb{C} | Ĺ | | | |
| | | | 9 | | | | |
| | | | 10 | | | | |

11

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Continued on the next page.

Blower Data - Package Unit cont.

In cooling a similar procedure occurs with the exception that compressor speed is limited to a maximum of speed 9. However compressor speed 10-12 is available for a short period of time and the resulting airflow during the 'SuperBoost' mode is shown below. Another exception is when dehumidification reduces airflow; it is a reduction as shown below. Therefore, in dehumidification mode, if blower speed 3 is selected, the resulting airflow will be blower speed 3, less 15%.

Cooling Airflow Selection (Variable Speed)

| | | From IZ2 Air Level % | Actual Blower Speed* |
|------------------------|-----------------|-------------------------|-------------------------|
| Comp Speeds 1 & 2 | Low Selection | 25% | Blower Spd 3 - 15% |
| Comp Speeds 3 & 4 | | 40% | Blower Spd 4 - 15% |
| Comp Speeds 5 & 6 | | 55% | Blower Spd 5 - 15% |
| Comp Speeds 7 & 8 | | 70% | Blower Spd 6 - 15% |
| Comp Speeds 9 &10 | Cooling Max | 85% | Blower Spd 7 - 15% |
| Comp Speeds 11 & 12 | SuperBoost Only | 100% | Blower Spd 8 - 15% |



NOTE: * Denotes default cooling airflow setting of 15% less than heating mode airflow.

Dual or Single Capacity

| Heating Unit Call | Blower Level Call (Norm) | Blower Level Call (Dehumid) |
|----------------------|-----------------------------|--------------------------------|
| H1 | 55 or 70% | na |
| H2 | 85 or 100% | na |
| H2, W | Aux Blower | na |
| W | Aux Blower | na |
| G | G Only (cont Blower) | na |
| Cooling Unit Call | Blower Level Call (Norm) | Blower Level Call (Dehumid) |
| C1 | 55 or 70% | 55 or 70% less 15% cfm |
| C2 | 85 or 100% | 85 or 100% less 15% cfm |
| G | G Only (cont Blower) | G Only (cont Blower) |

Variable Speed Capacity

| Heating Unit Call | Blower Level Call (Normal Staging Shown) | Blower Level Call (Dehumid) |
|----------------------|--|--------------------------------|
| H1 or H2 | 25% or 40% | na |
| H3 or H4 | 25% or 40% or 55% | na |
| H5 or H6 | 40% or 55% or 70% | na |
| H7 or H8 | 55% or 70% or 85% | na |
| H9 or H10 | 70% or 85% or 100% | na |
| H11 or H12 | 85% or 100% | na |
| H9-H12, W | Aux Blower | na |
| W | Aux Blower | na |
| G | G Only (cont Blower) | na |
| Cooling Unit Call | Blower Level Call (norm) | Blower Level Call (Dehumid) |
| C1 or C2 | 25% or 40% | Norm less 15% cfm |
| C3 or C4 | 25% or 40% or 55% | Norm less 15% cfm |
| C5 or C6 | 40% or 55% or 70% | Norm less 15% cfm |
| C7 or C8 | 55% or 70% or 85% | Norm less 15% cfm |
| C9 or C10 | 70% or 85% or 100% | Norm less 15% cfm |
| C11 or C12 | 85% or 100% | Norm less 15% cfm |
| G | G Only (cont Blower) | G Only (cont Blower) |

NOTE: C10-C12 are only available in SuperBoost mode.

Blower Data - Package Unit cont.

Single Speed with Variable Speed ECM

| Mardal | No. 500 | | | | Blower S | peed Setting | gs with Intell | iZone2 Blow | er Level Per | centages | | | |
|-------------|---------------|---------------|--------------|------------|--------------|--------------|----------------|-------------|--------------|----------|------|------|--------|
| Model | Max ESP | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 076 | 0.50 | 650 | 750 | 850 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1550 | | |
| 036 | 0.50 | | | G | | L 55% | 70%-85% | H 100% | | | Aux | | |
| 036 | 0.75 | 800 | 1000 | 1100 | 1300 | 1500 | 1600 | 1800 | 1950 | 2100 | 2200 | | |
| w/1hp* | 0.75 | | G | L 55%-70% | H 85%-100% | | | | | | Aux | | |
| 042 | 0.50 | 650 | 800 | 900 | 1050 | 1150 | 1250 | 1350 | 1450 | 1550 | 1600 | | |
| 042 | 0.50 | | | G | | L 55% | 70% | 85% | H 100% | | Aux | | |
| 042 | 0.75 | 800 | 900 | 1000 | 1200 | 1400 | 1600 | 1700 | 1850 | 2000 | 2200 | 2300 | 2400 |
| w/1hp* | 0.75 | | G | | L 55%-70% | H 85%-100% | | | | | Aux | | |
| 0.49 | 0.50 | 650 | 800 | 900 | 1050 | 1150 | 1250 | 1350 | 1450 | 1550 | 1600 | | |
| 048 | 0.50 | | | | G | | | L 55% | 70%-85% | H 100% | Aux | | |
| 048 | 0.75 | 800 | 900 | 1000 | 1200 | 1400 | 1600 | 1700 | 1850 | 2000 | 2200 | 2300 | 2400 |
| w/1hp* | 0.75 | | | G | | L 55%-70% | H 85%-100% | | | | Aux | | |
| 060 | 0.75 | 800 | 950 | 1100 | 1300 | 1500 | 1750 | 1950 | 2100 | 2300 | 2325 | | |
| 080 | 0.75 | | | G | | L 55% | 70%-85% | H 100% | | | Aux | | |
| 070 | 0.75 | 800 | 950 | 1100 | 1300 | 1500 | 1750 | 1950 | 2100 | 2300 | 2325 | | |
| 0/0 | 0.75 | | | G | | | L 55% | 70%-85% | H 100% | | Aux | | |
| Blower leve | l percentages | s are shown v | with factory | recommende | ed blower sp | eed settings | | | | | | | 6/8/12 |

Blower level percentages are shown with factory recommended blower speed settings Factory settings are at recommended G-L-H-Aux speed settings

L-H settings MUST be located within boldface CFM range

"Aux" is factory setting for auxiliary heat and must be equal to or above the "H" setting as well as at least the minimum required for the auxiliary heat package "G" may be located anywhere within the airflow table

CFM is controlled within 5% up to the maximum ESP

Max ESP includes allowance for wet coil and standard filter

Dual Capacity with Variable Speed ECM

| | | | | | | А | IR FLOW SPI | EED SETTING | GS | | | | |
|------------|---------|----------------|-----------------|------------------|----------------|-------------|----------------|----------------|------|----------------|--------------------|------|------|
| MODEL | MAX ESP | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 026 | 0.50 | | 400 G | 500 | 600 L 55% | 700 70% | 800 85% | 900 H 100% | 1000 | 1100 | 1200 Aux | | |
| 038 | 0.50 | 650 | 750 G | 850 L 55% | 1000 | 1100 | 1200 | 1300 H 100% | 1400 | 1500 | 1550 Aux | | |
| 038 w/1hp* | 0.75 | 800 G L 55% | 1000 70% | 1100 85% | 1300 H 100% | 1500 | 1600 | 1800 | 1875 | 1925 | 2000 Aux | | |
| 049 | 0.50 | 650 | 800 G | 900 | 1050 L 55% | 1150 | 1250 70% | 1350 85% | 1450 | 1550 H 100% | 1575 Aux | | |
| 049 w/1hp* | 0.75 | 800 | 900 G | 1000 L 55% | 1200 70% | 1400 85% | 1600 H 100% | 1700 | 1850 | 2000 | 2200 Aux | 2300 | 2400 |
| 064 | 0.75 | 800 | 950 G | 1100 L 55% | 1300 70% | 1500 85% | 1750 H 100% | 1950 | 2100 | 2300 | 2325 Aux | | |
| 072 | 0.75 | 800 | 950 | 1100 G | 1300 L 55% | 1500 70% | 1750 85% | 1950 H 100% | 2100 | 2300 | 2325 Aux | | |

Factory settings are at recommended G-L-H-Aux speed settings L-H settings MUST be located within boldface CFM range

10/5/12

"Aux" is factory setting for auxiliary heat and must be equal to or above the "H" setting as well as at least the minimum required for the auxiliary heat package "G" may be located anywhere within the airflow table

CFM is controlled within 35% up to the maximum ESP

Max ESP includes allowance for wet coil and standard filter

Variable Speed with Variable Speed ECM

| | | | | Variabl | e Speed Hea | t Pump Blov | ver Settings | with Intelliz | one2 Blowe | r Level Perc | entages | | |
|----------------|-------------|-------------|----------------|--------------|--------------|-------------|--------------|---------------|------------|--------------|----------------|-------------|----------|
| Model | Max ESP | Speed 1 | Speed 2 | Speed 3 | Speed 4 | Speed 5 | Speed 6 | Speed 7 | Speed 8 | Speed 9 | Speed 10 | Speed 11 | Speed 12 |
| 036 | 0.50 | 285 | 380 G | 525 L 25% | 675 40% | 815 | 980 55% | 1100 70% | 1220 | 1330 85% | 1440 H 100% | 1540 Aux | 1575 |
| 036 w/1hp* | 0.75 | 480 | 565 G | 665 L 25% | 761 40% | 870 | 1000 55% | 1100 70% | 1200 | 1300 85% | 1410 H 100% | 1520 Aux | 1630 |
| 048 | 0.75 | 475 | 620 G | 730 L 25% | 850 40% | 1020 | 1140 55% | 1270 70% | 1400 | 1520 85% | 1650 H 100% | 1790 Aux | 1925 |
| 060 | 0.75 | 400 | 600 G | 830 L 25% | 1050 40% | 1230 | 1400 55% | 1560 70% | 1700 | 1870 85% | 2010 H 100% | 2140 Aux | 2265 |
| **VS Compre | essor Speed | | | 1-2 | 3-4 | | 5-6 | 7-8 | | 9-10 | 11-12 | | |
| Blower level r | percentages | are shown w | ith factory re | ecommended | d blower spe | ed settings | | | | | | | 6/7/12 |

Blower level percentages are shown with factory recommended blower speed settings

** VS Compressor speed is given for the factory default cfm settings. When the cfm default settings are changed it will change the relationship to the compressor speed that is shown in the table. In cooling mode compressor speeds 10-12 are only available when SuperBoost mode is selected at the thermostat.

* optional 1 HP ECM

Factory speed settings are at recommended G, L , H and Aux positions

'G" may be located anywhere within the airflow table

"L" setting should be located within the boldface CFM range "H" setting MUST be located within the shaded CFM range

"Aux" setting MUST be equal to or greater than the minimum allowable CFM for the auxiliary heater kit (see auxiliary heat ratings table)

CFM is controlled within 5% up to the maximum ESP

Max ESP includes allowance for wet coil and standard filter

Blower Data - Package Unit cont.

Single Speed with 5-Speed ECM Motor

| Madal | Motor | Motor | T'stat | Blower | Motor | | | | | Ai | rflow (c | fm) at | Externa | l Static | Pressur | re (in. w | /g) | | | | |
|---------|--------------|------------|--------|---------|-------|------|--|------|------|------|----------|--------|---------|----------|---------|-----------|------|------|------|------|---------|
| Model | Speed | Тар | Cnct. | Size | HP | 0 | 0.05 | 0.10 | 0.15 | 0.20 | 0.25 | 0.30 | 0.35 | 0.40 | 0.45 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 | 1.00 |
| | High | 5 | W | | | 980 | 960 | 940 | 930 | 920 | 905 | 890 | 875 | 860 | 840 | 820 | 800 | 745 | - | - | - |
| | Med High | 4 | Y1 | | | 890 | 878 | 865 | 845 | 825 | 813 | 800 | 785 | 770 | 753 | 735 | 710 | 665 | - | - | - |
| 022 | Med | 3 | | 9 x 7 | 1/2 | 830 | 815 | 800 | 788 | 775 | 755 | 735 | 723 | 710 | 690 | 670 | 640 | 600 | - | - | - |
| | Med Low | 2 | G |] | | 780 | 760 | 740 | 703 | 665 | 653 | 640 | 620 | 600 | 585 | 570 | - | - | - | - | - |
| | Low | 1 | | | | 625 | 593 | 560 | 535 | 510 | 495 | 480 | 455 | 430 | 410 | 390 | - | - | - | - | - |
| | High | 5 | | | | 1407 | 1381 | 1354 | 1327 | 1300 | 1267 | 1233 | 1201 | 1168 | 1131 | 1094 | 1009 | - | - | - | - |
| | Med High | 4 | W |] | | 1146 | 1134 | 1122 | 1111 | 1099 | 1085 | 1071 | 1062 | 1052 | 1042 | 1031 | 966 | - | - | - | - |
| 030 | Med | 3 | Y1 | 9 x 7 | 1/2 | 1023 | 1012 | 1001 | 985 | 969 | 959 | 949 | 937 | 925 | 913 | 901 | - | - | - | - | - |
| | Med Low | 2 | |] | | 978 | 962 | 946 | 934 | 922 | 907 | 891 | 882 | 872 | 858 | 843 | - | - | - | - | - |
| | Low | 1 | G | | | 795 | 777 | 759 | 748 | 737 | 718 | 698 | 686 | 673 | 650 | 626 | - | - | - | - | - |
| | High | 5 | W | | | 1530 | 1503 | 1476 | 1453 | 1429 | 1413 | 1397 | 1376 | 1355 | 1342 | 1329 | 1276 | 1231 | 1173 | - | - |
| | Med High | 4 | Y1 |] | | 1413 | 1388 | 1363 | 1342 | 1321 | 1303 | 1285 | 1263 | 1240 | 1226 | 1212 | 1173 | 1016 | 946 | - | - |
| 036 | Med | 3 | | 11 x 10 | 1/2 | 1355 | 1325 | 1294 | 1276 | 1258 | 1235 | 1212 | 1188 | 1164 | 1144 | 1123 | 982 | 909 | 883 | - | - |
| | Med Low | 2 | | | | 1336 | 1299 | 1261 | 1242 | 1222 | 1202 | 1181 | 1157 | 1132 | 1111 | 1090 | 937 | 874 | 830 | - | - |
| | Low | 1 | G | | | 1243 | 1182 | 1121 | 1061 | 1000 | 964 | 928 | 856 | 784 | 744 | 703 | 647 | 592 | | - | - |
| | High | 5 | | | | 1934 | 1910 | 1886 | 1871 | 1855 | 1827 | 1799 | 1780 | 1760 | 1747 | 1734 | 1700 | 1659 | 1617 | - | - |
| | Med High | 4 | W | | | 1799 | 1783 | 1767 | 1744 | 1720 | 1693 | 1666 | 1649 | 1631 | 1617 | 1603 | 1560 | 1530 | 1492 | - | - |
| 042 | Med | 3 | | 11 x 10 | 1 | 1694 | 1680 | 1666 | 1642 | 1617 | 1592 | 1567 | 1552 | 1537 | 1519 | 1500 | 1453 | 1421 | 1372 | - | - |
| | Med Low | 2 | Y1 | | | 1575 | 1560 | 1540 | 1520 | 1502 | 1487 | 1471 | 1448 | 1424 | 1409 | 1393 | 1351 | 1308 | 1266 | - | - |
| | Low | 1 | G | | | 1454 | 1406 | 1358 | 1333 | 1308 | 1285 | 1261 | 1239 | 1217 | 1198 | 1179 | 1072 | 1002 | 988 | - | - |
| | High | 5 | | | | 1934 | 1910 | 1886 | 1871 | 1855 | 1827 | 1799 | 1780 | 1760 | 1747 | 1734 | 1700 | 1659 | 1617 | - | - |
| | Med High | 4 | W |] | | 1799 | 1783 | 1767 | 1744 | 1720 | 1693 | 1666 | 1649 | 1631 | 1617 | 1603 | 1560 | 1530 | 1492 | - | - |
| 048 | Med | 3 | Y1 | 11 x 10 | 1 | 1694 | 75 1560 1540 54 1406 1358 34 1910 1886 99 1783 1767 94 1680 1666 75 1560 1540 54 1406 1358 45 2230 2214 92 2073 2054 51 1931 1910 12 1786 1780 | | | 1617 | 1592 | 1567 | 1552 | 1537 | 1519 | 1500 | 1453 | 1421 | 1372 | - | - |
| | Med Low | 2 | | J | | 1575 | 1560 | 1540 | 1520 | 1502 | 1487 | 1471 | 1448 | 1424 | 1409 | 1393 | 1351 | 1308 | 1266 | - | - |
| | Low | 1 | G | | | 1454 | 1406 | 1358 | 1333 | 1308 | 1285 | 1261 | 1239 | 1217 | 1198 | 1179 | 1072 | 1002 | 988 | - | - |
| | High | 5 | W | J | | 2245 | 2230 | 2214 | 2194 | 2173 | 2155 | 2136 | 2120 | 2103 | 2087 | 2070 | 2032 | 1998 | 1957 | 1910 | 1825 |
| | Med High | 4 | |] | | 2092 | 2073 | 2054 | 2035 | 2015 | 1995 | 1975 | 1958 | 1940 | 1922 | 1904 | 1880 | 1843 | 1806 | 1767 | 1728 |
| 060 | Med | 3 | | 11 x 10 | 1 | 1951 | 1910 1886 1910 1886 1910 1886 199 1783 194 1680 165 1560 155 1560 154 1406 1358 245 2230 2073 2054 3951 1931 1931 1910 312 1796 | | | 1868 | 1850 | 1831 | 1812 | 1793 | 1774 | 1755 | 1722 | 1688 | 1654 | 1612 | 1562 |
| | Med Low | 2 | Y1 |] | | 1812 | 1796 | 1780 | 1761 | 1741 | 1718 | 1695 | 1682 | 1668 | 1651 | 1633 | 1591 | 1555 | 1518 | 1480 | 1433 |
| | Low | 1 | G | | | 1682 | 1661 | 1640 | 1616 | 1591 | 1573 | 1555 | 1533 | 1510 | 1495 | 1480 | 1441 | 1400 | 1351 | 1316 | 1263 |
| | High | 5 | W |] | | 2472 | 2454 | 2435 | 2414 | 2393 | 2371 | 2349 | 2328 | 2306 | 2289 | 2271 | 2230 | 2189 | 2121 | 2033 | 1936 |
| | Med High | 4 | Y1 | 1 | | 2271 | 2248 | 2225 | 2205 | 2184 | 2166 | 2147 | 2129 | 2110 | 2094 | 2078 | 2039 | 2011 | 1977 | 1930 | 1846 |
| 070 | Med | 3 | | 11 x 10 | 1 | 2133 | 2115 | 2096 | 2072 | 2047 | 2030 | 2013 | 1996 | 1979 | 1965 | 1950 | 1909 | 1873 | 1837 | 1793 | 1748 |
| | Med Low | 2 | | | | 2008 | 1985 | 1962 | 1939 | 1915 | 1898 | 1880 | 1862 | 1843 | 1828 | 1812 | 1774 | 1742 | 1703 | 1669 | 1635 |
| | Low | 1 | G | | | 1806 | 1784 | 1761 | 1742 | 1722 | 1696 | 1669 | 1656 | 1642 | 1625 | 1607 | 1564 | 1527 | 1490 | 1443 | 1404 |
| Factory | speed settin | igs are ji | n Bold | | | | | | | | | | | | | | | | | | 6/14/12 |

Factory speed settings are in Bold Air flow values are with dry coil and standard filter

For wet coil performance first calculate the face velocity of the air coil (Face Velocity [fpm] = Airflow [cfm] / Face Area [sq ft]).

Then for velocities of 200 fpm reduce the static capability by 0.03 in. wg, 300 fpm by 0.08 in. wg, 400 fpm by 0.12in. wg., and 500 fpm by 0.16 in. wg. Highest setting is for auxiliary heat (W) and lowest setting is for constant blower (G). The "Y1" and "Y2" settings must be between the "G" and "W" settings. The gray wire is not factory wired to the motor and is tied to the wire harness. This wire can be field connected and can be used with 3ht/2cl thermostats or IntelliZone2 to deliver the required air flow for the Y2 signal.

Dual Capacity with 5-Speed ECM

| Madal | Motor | Motor | T'stat | Blower | Motor | | | | | Ai | rflow (c | :fm) at | Externa | I Static | Pressur | e (in. w | g) | | | | |
|--------|------------|-----------|---------|---------|-------|------|------|------|------|------|----------|---------|---------|----------|---------|----------|------|------|------|------|---------|
| model | Speed | Тар | Cnct. | Size | HP | 0 | 0.05 | 0.10 | 0.15 | 0.20 | 0.25 | 0.30 | 0.35 | 0.40 | 0.45 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 | 1.00 |
| | High | 5 | W | | | 1120 | 1109 | 1097 | 1082 | 1066 | 1055 | 1044 | 1028 | 1011 | 1001 | 991 | 932 | 839 | - | - | - |
| | Med High | 4 | Y2 | | | 1020 | 1006 | 991 | 980 | 968 | 950 | 932 | 922 | 911 | 894 | 876 | 849 | 812 | - | - | - |
| 026 | Med | 3 | | 9 x 7 | 1/2 | 917 | 906 | 895 | 884 | 872 | 854 | 836 | 824 | 812 | 792 | 772 | 754 | 719 | - | - | - |
| | Med Low | 2 | Y1 | | | 836 | 824 | 812 | 794 | 776 | 765 | 754 | 735 | 715 | 703 | 691 | 653 | 631 | - | - | - |
| | Low | 1 | G | | | 735 | 721 | 707 | 687 | 666 | 653 | 640 | 622 | 603 | 589 | 574 | 533 | - | - | - | - |
| | High | 5 | W | | | 1530 | 1503 | 1476 | 1453 | 1429 | 1413 | 1397 | 1376 | 1355 | 1342 | 1329 | 1276 | 1231 | 1173 | - | - |
| | Med High | 4 | Y2 |] | | 1413 | 1388 | 1363 | 1342 | 1321 | 1303 | 1285 | 1263 | 1240 | 1226 | 1212 | 1173 | 1016 | 946 | - | - |
| 038 | Med | 3 | Y1 | 11 x 10 | 1/2 | 1355 | 1325 | 1294 | 1276 | 1258 | 1235 | 1212 | 1188 | 1164 | 1144 | 1123 | 982 | 909 | 883 | - | - |
| | Med Low | 2 | |] | | 1336 | 1299 | 1261 | 1242 | 1222 | 1202 | 1181 | 1157 | 1132 | 1111 | 1090 | 937 | 874 | 830 | - | - |
| | Low | 1 | G | | | 1243 | 1182 | 1121 | 1061 | 1000 | 964 | 928 | 856 | 784 | 744 | 703 | 647 | 592 | | - | - |
| | High | 5 | W | | | 1934 | 1910 | 1886 | 1871 | 1855 | 1827 | 1799 | 1780 | 1760 | 1747 | 1734 | 1700 | 1659 | 1617 | - | - |
| | Med High | 4 | |] | | 1799 | 1783 | 1767 | 1744 | 1720 | 1693 | 1666 | 1649 | 1631 | 1617 | 1603 | 1560 | 1530 | 1492 | - | - |
| 049 | Med | 3 | Y2 | 11 x 10 | 1 | 1694 | 1680 | 1666 | 1642 | 1617 | 1592 | 1567 | 1552 | 1537 | 1519 | 1500 | 1453 | 1421 | 1372 | - | - |
| | Med Low | 2 | Y1 |] | | 1575 | 1560 | 1540 | 1520 | 1502 | 1487 | 1471 | 1448 | 1424 | 1409 | 1393 | 1351 | 1308 | 1266 | - | - |
| | Low | 1 | G | | | 1454 | 1406 | 1358 | 1333 | 1308 | 1285 | 1261 | 1239 | 1217 | 1198 | 1179 | 1072 | 1002 | 988 | - | - |
| | High | 5 | W | | | 2245 | 2230 | 2214 | 2194 | 2173 | 2155 | 2136 | 2120 | 2103 | 2087 | 2070 | 2032 | 1998 | 1957 | 1910 | 1825 |
| | Med High | 4 | Y2 | | | 2092 | 2073 | 2054 | 2035 | 2015 | 1995 | 1975 | 1958 | 1940 | 1922 | 1904 | 1880 | 1843 | 1806 | 1767 | 1728 |
| 064 | Med | 3 | | 11 x 10 | 1 | 1951 | 1931 | 1910 | 1889 | 1868 | 1850 | 1831 | 1812 | 1793 | 1774 | 1755 | 1722 | 1688 | 1654 | 1612 | 1562 |
| | Med Low | 2 | Y1 | | | 1812 | 1796 | 1780 | 1761 | 1741 | 1718 | 1695 | 1682 | 1668 | 1651 | 1633 | 1591 | 1555 | 1518 | 1480 | 1433 |
| | Low | 1 | G | | | 1682 | 1661 | 1640 | 1616 | 1591 | 1573 | 1555 | 1533 | 1510 | 1495 | 1480 | 1441 | 1400 | 1351 | 1316 | 1263 |
| | High | 5 | W | | | 2472 | 2454 | 2435 | 2414 | 2393 | 2371 | 2349 | 2328 | 2306 | 2289 | 2271 | 2230 | 2189 | 2121 | 2033 | 1936 |
| | Med High | 4 | Y2 | | | 2271 | 2248 | 2225 | 2205 | 2184 | 2166 | 2147 | 2129 | 2110 | 2094 | 2078 | 2039 | 2011 | 1977 | 1930 | 1846 |
| 072 | Med | 3 | | 11 x 10 | 1 | 2133 | 2115 | 2096 | 2072 | 2047 | 2030 | 2013 | 1996 | 1979 | 1965 | 1950 | 1909 | 1873 | 1837 | 1793 | 1748 |
| | Med Low | 2 | Y1 |] | | 2008 | 1985 | 1962 | 1939 | 1915 | 1898 | 1880 | 1862 | 1843 | 1828 | 1812 | 1774 | 1742 | 1703 | 1669 | 1635 |
| | Low | 1 | G | | | 1806 | 1784 | 1761 | 1742 | 1722 | 1696 | 1669 | 1656 | 1642 | 1625 | 1607 | 1564 | 1527 | 1490 | 1443 | 1404 |
| Factor | speed sett | tings are | in Bold | | | | | | | | | | | | | | | | | 6 | 5/14/12 |

Factory speed settings are in Bold

Air flow values are with dry coil and standard filter

For wet coil performance first calculate the face velocity of the air coil (Face Velocity [fpm] = Airflow [cfm] / Face Area [sq ft]). Then for velocities of 200 fpm reduce the static capability by 0.03 in. wg, 300 fpm by 0.08 in. wg, 400 fpm by 0.12 in. wg., and 500 fpm by 0.16 in. wg. Highest setting is for auxiliary heat (W) and lowest setting is for constant blower (G). The "Y1" and "Y2" settings must be between the "G" and "W" settings.

IntelliZone2 CFM Design

| | Model | Max CFM | Zone Design CFM | CFM Percentage |
|--------------|-------|------------|--------------------|-------------------|
| | 030 | 1000 | 700 | 50 |
| | 036 | 1200 | 850 | 50 |
| gle | 042 | 1300 | 900 | 50 |
| Spall | 048 | 1500 | 1000 | 50 |
| [| 060 | 1800 | 1100 | 50 |
| | 070 | 2000 | 1100 | 50 |
| | 026 | 800 | 600 | 40 |
| l. ₹ | 038 | 1200 | 600 | 40 |
| pad | 049 | 1500 | 800 | 40 |
| U u | 064 | 1800 | 950 | 40 |
| | 072 | 2000 | 1100 | 40 |
| e e | 036 | 1500 | 300 | 20 |
| nriak pee | 048 | 1800 | 450 | 20 |
| s s | 060 | 2100 | 450 | 20 |

System Startup and Checkout

It should be noted that the MasterStat Z2TK troubleshooting harness can be useful during startup by allowing the temporary connection of the MasterStat directly at the IntelliZone2 relay board for ease of configuration or servicing.

Before powering the unit, check the following:

- Fuses, breakers and wire size are correct.
- Low voltage wiring has been completed.
- MasterStat has been configured correctly.
- Thermostats are wired and DIP switches are set for proper zone #.
- Blower speed has been set on the AID Tool.
- Aurora control is configured for IntelliZone2.

Figure 25: Checking the Shaft Position Indicator



(3-wire PO/PC actuator shown)

Damper and Continuous Blower Checkout

- Push the "Fan" button to the ON position on all thermostats. (alternate method shown in the note below)
- 2. All dampers should start to open immediately.
- The blower should come on continuous fan speed. The green zone LED's flash while the dampers are opening, once completely open the green LED will be solid ON. The amber LED will illuminate to indicate fan ON.
- 4. After approximately 100 seconds, all IntelliZone2 dampers should be completely opened. Check the shaft position indicator on all damper actuators as shown in Figure 25.
- 5. Push the "Fan" button to the OFF position on all thermostats.
- 6. The blower and the amber LED should cycle off.
- All dampers should start to close immediately. After approximately 100 seconds, all dampers should be completely closed. Check the shaft position indicator on all damper actuators shown in Figure 25.

NOTES: To cycle dampers open and closed, access the 'Test Mode' Screen in the Installer Setup mode on the IntelliZone2 MasterStat. Once here each damper can be cycled individually by pushing the specific zone damper button to check for proper operation. "Central Zone" mode can also be used to open all dampers.

System Startup and Checkout cont.

In the following procedure, check for proper calls on the Status Screen.

| ZN | SIZE | PRIO | NORM | CL/ | HT | TEMP | CALL | DAMPE |
|----|------|------|------|-----|----|------|------|--------|
| Z1 | 70 | CMF | 37% | _ | 78 | 78 | H | Open |
| Z2 | 45 | CMF | 24% | | 72 | 74 | | Closed |
| Ζ3 | 45 | CMF | 24% | | 72 | 74 | | Closed |
| Z4 | 25 | ECO | 13% | | 60 | 74 | | Closed |

System Checkout

- 1. Set all of the zone thermostats to the cooling mode.
- 2. Reduce the cooling set point to 1° below the actual zone temperature on all thermostats.
- 3. First stage cooling should energize after a delay.
- 4. Be sure the compressor and blower are activated. Check that the zone, cool, and fan speed LEDs are on.
- 5. Decrease the cooling set point two more degrees and check to see that the fan speed increases and second stage cooling is energized. Using the AID tool, check the fan speed and compare to the Blower Speed tables.
- 6. In variable speed applications, when operating in low compressor speeds, ensure that there is adequate air flow from each register so as to get sufficient throw into the conditioned space. If there is not sufficient airflow, try increasing the selected blower speed.
- 7. Adjust the thermostats until the temperature displayed is 5° higher than the actual temperature on all thermostats.
- 8. The call for cooling should be canceled after a delay.
- 9. Set all of the zone thermostats to the heating mode.
- 10. Increase the heating set point to 1° above the actual zone temperature on all thermostats.
- 11. After a delay, the unit should start up in the first stage heating mode (H1). Using the AID tool, check the fan speed and compare to the Blower Speed tables.
- 12. Increase the heating set points two more degrees and check to see that the fan speed increases and second stage heating is energized (H2). Using the AID tool check the fan speed and compare to the Blower Speed table.
- 13. Increase the heating set point to 4° above the actual zone temperatures. Be sure the auxiliary heat is energized and the fan speed increases. Using the AID tool check the fan speed and compare to the Blower Speed tables.
- 14. Set system to maintain desired comfort level.
- 15. Instruct the owner/operator of correct thermostat and system operation.
- 16. Fill out and forward all warranty registration papers to the manufacturer.

NOTE: Unit check out can be accomplished by going to the Test Mode screen at the MasterStat and selecting Central Zone. The system will be controlled only by the MasterStat. Any time superheat and subcooling is being checked, the zone system must be in the central zone mode.

Blower Speed Tables

| Single or | Single or Dual Capacity | | | | | | | | | |
|----------------------|-----------------------------|--------------------------------|--|--|--|--|--|--|--|--|
| Heating Unit Call | Blower Level Call (Norm) | Blower Level Call (Dehumid) | | | | | | | | |
| H1 | 55 or 70% | N/A | | | | | | | | |
| H2 | 85 or 100% | N/A | | | | | | | | |
| H2, W | Aux Blower | N/A | | | | | | | | |
| W | Aux Blower | N/A | | | | | | | | |
| G | G Only (Cont Blower) | N/A | | | | | | | | |
| Cooling Unit Call | Blower Level Call (Norm) | Blower Level Call (Dehumid) | | | | | | | | |
| C1 | 55 or 70% | 55 or 70% less 15% cfm | | | | | | | | |
| C2 | 85 or 100% | 85 or 100% less 15% cfm | | | | | | | | |
| G | G Only (Cont Blower) | G Only (Cont Blower) | | | | | | | | |

| Variable Speed Capacity | | | | | | | | | |
|-------------------------|---|--------------------------------|--|--|--|--|--|--|--|
| Heating Unit Call | Blower Level Call (Normal Staging Shown) | Blower Level Call (Dehumid) | | | | | | | |
| H1 or H2 | 25% | N/A | | | | | | | |
| H3 or H4 | 40% | N/A | | | | | | | |
| H5 or H6 | 55% | N/A | | | | | | | |
| H7 or H8 | 70% | N/A | | | | | | | |
| H9 or H10 | 85% | N/A | | | | | | | |
| H11 or H12 | 100% | N/A | | | | | | | |
| H9-H12, W | Aux Blower | N/A | | | | | | | |
| W | Aux Blower | N/A | | | | | | | |
| G | G Only (Cont Blower) | N/A | | | | | | | |
| Cooling Unit Call | Blower Level Call (Norm) | Blower Level Call (Dehumid) | | | | | | | |
| C1 or C2 | 25% | 25% less 15% cfm | | | | | | | |
| C3 or C4 | 40% | 40% less 15% cfm | | | | | | | |
| C5 or C6 | 55% | 55% less 15% cfm | | | | | | | |
| C7 or C8 | 70% | 70% less 15% cfm | | | | | | | |
| C9 or C10 | 85% | 85% less 15% cfm | | | | | | | |
| C11 or C12 | 100% | 100% less 15% cfm | | | | | | | |
| G | G Only (Cont Blower) | G Only (Cont Blower) | | | | | | | |

IntelliZone2 Configuration

Once added to the Aurora control system, the setup and configuration mode should be entered at the MasterStat by holding a finger on the IntelliZone2 logo for 5 seconds. The Configuration and Setup mode will appear automatically.

Wiring Schematic - Package Unit

IntelliZone2 System



NOTE: This drawing is for visual reference for wiring and configuring a zone. Do not skip zones as shown here. Zones MUST be wired in numerical sequence.

IntelliZone2 Fault Codes

The following are IntelliZone2 fault codes that can appear on the IntelliZone2 relay board LEDs and MasterStat. All Aurora control errors will be displayed on the MasterStat as "Exx" (xx equals error number) style and fault information can be found in AID Tool and Aurora Control literature.



IntelliZone2 with SAH Air Handler

Electrical Wiring

Transformer Mounting

It is not recommended to mount the zone transformer in the single and dual capacity Outdoor Split compressor section and should be mounted to the air handler. For the single and dual capacity Indoor Split the zone transformer can be mounted to the air handler or in the compressor section. If the zone transformer is mounted to the air handler power will come from the PB located in the Air Handler electrical compartment. Depending on the air handler configuration, connect the zone transformer primary leads to the quick connect or screw lug terminals. All wiring connections have to be made inside the electrical box area. Wrap the third (unused) primary lead with electrical tape and secure.

Electrical Wiring cont.

For 208 volt operation, the red & blue transformer wires must be switched, use wire nuts only for connections to thermostat wire.





Figure 21: Wiring transformer to SAH Air Handler



Electrical Wiring Cont.

Wiring IntelliZone2 to Split System Heat Pump

Follow the wiring schematic in Figure 22 for unit control connections. Strip the wires back 1/4 inch (longer strip lengths may cause shorts) and insert the thermostat wires into the units connector as shown in Figure 22. Tighten the screws to ensure secure connections. Use a minimum of 18-gauge thermostat wire for connections.

Figure 22: IntelliZone2 to Single and Dual Capacity Split Control Wiring



Note: The harness supplied with IntelliZone2 is designed to plug into the Aurora AXB or AHB P7-Zone connection only. The IntelliZone2 cannot be connected to P7 on the ABC board.

Description of Operation - Split System

IntelliZone2 Split Operation

For the split system to be compatible with IntelliZone2 there must be either an AXB in the compressor section or an AHB in the SAH Air Handler. As always an ABC board must be in the comressor section as well.

Upon a call (or calls) from the zones, the IntelliZone2 "weighs" each zone based upon two components: 1) the level of call (Y1, Y2, Y3) coming from the zone; and 2) the size of the zone (zone % selected). This gives a very accurate picture of not only overall heating or cooling requirements (as in other control methods), but also how much heating or cooling is really required for each separate zone.

This, in turn, defines how much compressor (1st or 2nd stage), blower and auxiliary heat should be engaged for each particular situation. The result is a system that utilizes lower compressor speed more often for improved comfort and energy savings, while relying upon auxiliary heat less often for more energy savings than non-zoned systems.

The variable speed ECM motor allows 6 air flow levels with IntelliZone2 while the 5 Speed ECM will allow 4 air flow levels. Althought the 5 speed ECM works with the IntelliZone2 the additional available air flow levels and air flow adjustability make the variable speed ECM the better option for zoning.

Heating, Unit 1st stage

(Single/Dual Capacity Compressor and Variable Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 1st stage (Y1). Blower speed will be the 'L' setting of the ECM which is set up at the heat pump control.

Heating, Unit 1st stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 1st stage (Y1). Blower speed will be the 'Y1' setting of the 5-Speed ECM which is set at the motor.

Heating, Unit 2nd stage

(Single/Dual Capacity Compressor and Variable Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 2nd stage (Y1, Y2). Blower speed will be the 'H' setting of the ECM which is set up at the heat pump control.

Heating, Unit 2nd stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 2nd stage (Y1, Y2). Blower speed will be the 'Y2' setting of the 5-Speed ECM which is set at the motor.

Heating, Unit 3rd Stage

(Single/Dual Capacity Compressor and Variable Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 3rd stage (Y1, Y2, W). Blower speed will be the 'H' (Premier control) or 'Aux' (ABC control) setting of the ECM which is set up at the heat pump control.

Heating, Unit 3rd Stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and W being translated into unit call 3rd stage (Y1, Y2, W). Blower speed will be the 'W' setting of the 5-Speed ECM which is set at the motor.

Cooling, Unit 1st stage

(Single/Dual Capacity Compressor and Variable Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and O being translated into unit call 1st stage (Y1, O). Blower speed will be the 'L' setting of the ECM which is set up at the heat pump control.

Cooling, Unit 1st stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and O being translated into unit call 1st stage (Y1, O). Blower speed will be the 'Y1' setting of the 5-Speed ECM which is set at the motor.

Cooling, Unit 2nd stage

(Single/Dual Capacity Compressor and Variable Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and O being translated into unit call 2nd stage (Y1, Y2, O). Blower speed will be the 'H' setting of the ECM which is set up at the heat pump control.

Cooling, Unit 2nd stage

(Single/Dual Capacity Compressor and 5-Speed ECM)

Operation as stated above with separate zone call levels of YI, Y2, and O being translated into unit call 2nd stage (Y1, Y2, O). Blower speed will be the 'Y2' setting of the 5-Speed ECM which is set at the motor.

Dehumidification (Variable Speed ECM)

If dehumidification is desired it is set via the AID Tool on the ABC control by selecting -5% to -15% in the cooling airflow setup or by setting SW2-4 to OFF on the Premier control (85% of normal CFM). Not available with 5-Speed ECM

Description of Operation - Split System cont.

Emergency Heat

Emergency heat mode may be engaged by selecting at the MasterStat. All zone thermostat fault LED's begin to flash two quick flashes, followed by a pause, indicating that emergency heat mode has been activated. The temperature of the structure will be controlled by the zone 1 MasterStat while other zones are ignored. When a demand for heat occurs at the MasterStat all zone dampers are opened and emergency heat is energized. Emergency heat will continue to operate until the MasterStat demand is satisfied.

Emergency heat mode may be exited by selecting OFF (or one of the other mode selections) at the MasterStat, as well as all zone thermostat fault LED's stop flashing, indicating emergency heat mode has been deactivated and normal IntelliZone2 operation may resume.

Continuous Blower

All dampers are open and the unit's blower will be operated while heating or cooling is suspended for any zone(s) selected for continuous blower operation at the zone thermostat. Upon any heating or cooling call to the unit, all continuous blower operation ceases.

Lockout Mode

(Single/Dual Speed Compressor)

During the unit lockout mode, the appropriate Fault code will be communicated to the MasterStat and the blower will operate continuously. If the collective zones translate into a > 24% heating call, emergency heat operation will occur and all zone dampers will open. Blower speed will be highest selected speed setting at the heat pump.

SAH 5 Speed ECM Blower Performance Data Option A

Blower Performance 5 Speed ECM Control Option A

| Madal | Motor | Motor | T'stat | Blower | Motor | | Airflow (cfm) at External Static Pressure (in. wg) | | | | | | | | | | | | | | |
|---------|---------------|-----------|------------|---------|-------|------|--|------|------|------|------|------|------|------|------|------|------|------|------|------|--------|
| Model | Speed | Тар | Connection | Size | HP | 0 | 0.05 | 0.10 | 0.15 | 0.20 | 0.25 | 0.30 | 0.35 | 0.40 | 0.45 | 0.50 | 0.60 | 0.70 | 0.80 | 0.90 | 1.00 |
| | High | 5 | W | | | 1130 | 1115 | 1100 | 1090 | 1080 | 1065 | 1050 | 1040 | 1030 | 1015 | 1000 | 980 | 950 | - | - | - |
| | Med High | 4 | Y2* | 1 | | 1040 | 1025 | 1010 | 1000 | 990 | 975 | 960 | 945 | 930 | 915 | 900 | 880 | 850 | - | - | - |
| 022 | Med | 3 | | 9 x 7 | 1/2 | 950 | 935 | 920 | 905 | 890 | 875 | 860 | 845 | 830 | 815 | 800 | 760 | 730 | - | - | - |
| | Med Low | 2 | Y1 |] | | 860 | 845 | 830 | 815 | 800 | 785 | 770 | 755 | 740 | 720 | 700 | 660 | 590 | - | - | - |
| | Low | 1 | G | | | 740 | 720 | 700 | 680 | 660 | 645 | 630 | 605 | 580 | 540 | 500 | 460 | - | - | - | - |
| | High | 5 | W | | | 1130 | 1115 | 1100 | 1090 | 1080 | 1065 | 1050 | 1040 | 1030 | 1015 | 1000 | 980 | 950 | - | - | - |
| | Med High | 4 | Y2* |] | | 1040 | 1025 | 1010 | 1000 | 990 | 975 | 960 | 945 | 930 | 915 | 900 | 880 | 850 | - | - | - |
| 026 | Med | 3 | | 9 x 7 | 1/2 | 950 | 935 | 920 | 905 | 890 | 875 | 860 | 845 | 830 | 815 | 800 | 760 | 730 | - | - | - |
| | Med Low | 2 | Y1 |] | | 860 | 845 | 830 | 815 | 800 | 785 | 770 | 755 | 740 | 720 | 700 | 660 | 590 | - | - | - |
| | Low | 1 | G | | | 740 | 720 | 700 | 680 | 660 | 645 | 630 | 605 | 580 | 540 | 500 | 460 | - | - | - | - |
| | High | 5 | W |] | | 1220 | 1205 | 1190 | 1180 | 1170 | 1160 | 1150 | 1140 | 1130 | 1115 | 1100 | 1050 | 930 | - | - | - |
| | Med High | 4 | Y2* | | | 1130 | 1115 | 1100 | 1090 | 1080 | 1070 | 1060 | 1045 | 1030 | 1015 | 1000 | 980 | 950 | - | - | - |
| 030 | Med | 3 | | 9 x 7 | 1/2 | 1040 | 1030 | 1020 | 1005 | 990 | 975 | 960 | 945 | 930 | 915 | 900 | 890 | 850 | - | - | - |
| | Med Low | 2 | Y1 | | | 950 | 935 | 920 | 905 | 890 | 875 | 860 | 845 | 830 | 815 | 800 | 770 | 730 | - | - | - |
| | Low | 1 | G | | | 790 | 770 | 750 | 735 | 720 | 700 | 680 | 660 | 640 | 620 | 600 | 530 | 500 | - | - | - |
| | High | 5 | W |] | | 1450 | 1435 | 1420 | 1405 | 1390 | 1375 | 1360 | 1345 | 1330 | 1315 | 1300 | 1270 | 1250 | 1210 | - | - |
| | Med High | 4 | Y2* | | | 1350 | 1335 | 1320 | 1305 | 1290 | 1275 | 1260 | 1245 | 1230 | 1215 | 1200 | 1170 | 1140 | 1100 | - | - |
| 036 | Med | 3 | Y1 | 10 x 8 | 1/2 | 1170 | 1150 | 1130 | 1115 | 1100 | 1080 | 1060 | 1045 | 1030 | 1015 | 1000 | 960 | 920 | 880 | - | - |
| | Med Low | 2 | |] | | 1000 | 980 | 960 | 940 | 920 | 905 | 890 | 870 | 850 | 825 | 800 | 760 | 710 | 650 | - | - |
| | Low | 1 | G | | | 990 | 915 | 840 | 800 | 760 | 730 | 700 | 680 | 660 | 630 | 600 | 520 | 470 | 430 | - | - |
| | High | 5 | W | | | 1960 | 1945 | 1930 | 1915 | 1900 | 1880 | 1860 | 1845 | 1830 | 1810 | 1790 | 1750 | 1700 | 1660 | - | - |
| | Med High | 4 | Y2* |] | | 1790 | 1775 | 1760 | 1745 | 1730 | 1710 | 1690 | 1670 | 1650 | 1535 | 1420 | 1560 | 1500 | 1450 | - | - |
| 042 | Med | 3 | | 11 x 10 | 1 | 1700 | 1685 | 1670 | 1650 | 1630 | 1615 | 1600 | 1575 | 1550 | 1525 | 1500 | 1450 | 1400 | 1350 | - | - |
| | Med Low | 2 | Y1 | | | 1630 | 1560 | 1600 | 1520 | 1560 | 1535 | 1510 | 1490 | 1470 | 1445 | 1420 | 1370 | 1300 | 1250 | - | - |
| | Low | 1 | G | | | 1490 | 1445 | 1400 | 1375 | 1350 | 1325 | 1300 | 1270 | 1240 | 1210 | 1180 | 1120 | 1000 | 930 | - | - |
| | High | 5 | W |] | | 1960 | 1945 | 1930 | 1915 | 1900 | 1880 | 1860 | 1845 | 1830 | 1810 | 1790 | 1750 | 1700 | 1660 | 1600 | - |
| | Med High | 4 | Y2* | | | 1790 | 1775 | 1760 | 1745 | 1730 | 1710 | 1690 | 1670 | 1650 | 1535 | 1420 | 1560 | 1500 | 1450 | 1450 | - |
| 048 | Med | 3 | | 11 x 10 | 1 | 1700 | 1685 | 1670 | 1650 | 1630 | 1615 | 1600 | 1575 | 1550 | 1525 | 1500 | 1450 | 1400 | 1350 | 1350 | |
| | Med Low | 2 | Y1 | ļ | | 1630 | 1560 | 1600 | 1520 | 1560 | 1535 | 1510 | 1490 | 1470 | 1445 | 1420 | 1370 | 1300 | 1250 | 1250 | - |
| | Low | 1 | G | | | 1490 | 1445 | 1400 | 1375 | 1350 | 1325 | 1300 | 1270 | 1240 | 1210 | 1180 | 1120 | 1000 | 930 | 930 | - |
| | High | 5 | W | ļ | | 2210 | 2230 | 2190 | 2194 | 2170 | 2155 | 2130 | 2120 | 2100 | 2087 | 2060 | 2020 | 2000 | 1960 | 1920 | 1890 |
| | Med High | 4 | Y2* | ļ | | 2030 | 2073 | 2000 | 2035 | 1970 | 1995 | 1940 | 1958 | 1910 | 1922 | 1870 | 1840 | 1800 | 1760 | 1720 | 1680 |
| 060 | Med | 3 | | 11 x 10 | 1 | 1850 | 1931 | 1820 | 1889 | 1790 | 1850 | 1760 | 1812 | 1730 | 1774 | 1680 | 1640 | 1600 | 1560 | 1510 | 1450 |
| | Med Low | 2 | Y1 | ļ | | 1770 | 1796 | 1740 | 1761 | 1710 | 1718 | 1680 | 1682 | 1630 | 1651 | 1590 | 1560 | 1500 | 1450 | 1400 | 1340 |
| | Low | 1 | G | | | 1570 | 1661 | 1540 | 1616 | 1510 | 1573 | 1460 | 1533 | 1420 | 1495 | 1370 | 1320 | 1250 | 1200 | 1100 | 1020 |
| | High | 5 | W | ļ | | 2390 | 2454 | 2370 | 2414 | 2340 | 2371 | 2320 | 2328 | 2290 | 2289 | 2270 | 2230 | 2200 | 2170 | 2140 | 2100 |
| | Med High | 4 | Y2* | | | 2210 | 2248 | 2180 | 2205 | 2160 | 2166 | 2140 | 2129 | 2100 | 2094 | 2070 | 2040 | 2000 | 1960 | 1940 | 1890 |
| 066 | Med | 3 | Y1 | 11 x 10 | 1 | 2030 | 2115 | 2010 | 2072 | 1980 | 2030 | 1950 | 1996 | 1900 | 1965 | 1880 | 1840 | 1800 | 1760 | 1720 | 1680 |
| | Med Low | 2 | | | | 1860 | 1985 | 1830 | 1939 | 1800 | 1898 | 1770 | 1862 | 1730 | 1828 | 1690 | 1640 | 1600 | 1570 | 1510 | 1460 |
| | Low | 1 | G | | | 1780 | 1784 | 1750 | 1742 | 1720 | 1696 | 1680 | 1656 | 1640 | 1625 | 1600 | 1550 | 1500 | 1460 | 1400 | 1380 |
| Factory | / speed setti | ngs are i | n Bold | | | | | | | | | | | | | | | | | 1/ | /10/17 |

Air flow values are with dry coil and standard filter

For wet coil performance first calculate the face velocity of the air coil (Face Velocity [fpm] = Airflow [cfm] / Face Area [sq ft]).

Then for velocities of 200 fpm reduce the static capability by 0.03 in. wg, 300 fpm by 0.08 in. wg, 400 fpm by 0.12in. wg, and 500 fpm by 0.16 in. wg.

Highest setting is for auxiliary heat (W) and lowest setting is for constant blower (G). The "Y1" and "Y2" settings must be between the "G" and "W" settings. *Single speed compressor section units will need to remove the TAN wire on the 5 speed motor and replace it with the RED wire. Tape end and secure the TAN wire.

The SAH Air Handler blower is factory wired for dual speed compressor section operation.

SAH 5 Speed ECM Blower Performance Data Option A cont.

5-Speed ECM Constant Torque Motors

The 5-Speed ECM is a 'Constant Torque' ECM motor and delivers air flow similar to a PSC but operates as efficiently as an ECM Motor. Because it's an ECM Motor, the 5-Speed ECM can ramp slowly up to down like the ECM motor. There are 5 possible speed taps available on the 5-Speed ECM motor with #1 being the lowest airflow and #5 being the highest airflow. These speed selections are preset at the time of manufacture and are easily changed in the field if necessary.

If more than one tap are energized at the same time, built in logic gives precedence to the highest tap number and allows air flow to change with G, Y1, Y2 and W signals. Each of those 5 speeds has a specific 'Torque' value programmed into the motor for each speed selection. As static pressure increases, airflow decreases resulting in less torque on the rotor. The motor responds only to changes in torque and adjusts its speed accordingly.

The 5-Speed ECM motor is powered by line voltage but the motor speed is energized by 24 VAC.

5-Speed ECM Benefits:

- High Efficiency
- Soft Start
- 5 speeds with up to 4 speeds on-line
- Built-in logic allows air flow to change with G, Y1, Y2 and W signals
- Super efficient low airflow continuous blower setting.

Setting Blower Speed - 5-Speed ECM

5-Speed ECM blower motors have five (5) speeds of which three (3) are selectable on single speed and four (4) are selectable on dual capacity.



Caution: Disconnect all power before performing this operation.

5-Speed ECM Motor Connections -Single Speed Splits



5-Speed ECM Motor Connections -Dual Capacity Splits



SAH Blower Performance Data Option C

| Split | SAH | | | Variable Speed ECM Settings with IntelliZone2 Blower Level Percentages | | | | | | | | | | | | |
|-------|-------|-------|---------|--|-----------|------|----------|---------------|---------------|-------------|---------------|-----------------|----------------|----------------|-------------|--|
| Model | Model | 1odel | MAA ESP | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | |
| 036 | 036 | 1/2 | 0.50 | 550 | 650 | 700 | 800 G | 850 | 900 | 950 | 1050 L 55% | 1100 70%-85% | 1200 H 100% | 1300 Aux | | |
| 042 | 042 | 1 | 0.75 | 650 | 750 | 800 | 900 G | 1000 | 1150 L 55% | 1200 70% | 1300 85% | 1400 H 100% | 1500 | 1600 | 1700 Aux | |
| 048 | 048 | 1 | 0.75 | 650 | 750 | 800 | 900 | 1000 G | 1150 | 1200 | 1300 L 55% | 1400 70% | 1500 85% | 1600 H 100% | 1700 Aux | |
| 060 | 060 | 1 | 0.75 | 950 | 1100 G | 1200 | 1350 | 1500 L 55% | 1650 70% | 1700 | 1800 85% | 2000 H 100% | 2100 Aux | 2200 | | |
| 070 | 066 | 1 | 0.75 | 950 | 1100 G | 1200 | 1350 | 1500 | 1650 L 55% | 1700 70% | 1800 | 2000 85% | 2100 H 100% | 2200 Aux | | |

Single Speed Split with SAH Air Handler

Blower level percentages are shown with factory recommended blower speed settings

L and H settings MUST be located within boldface CFM range "Aux" is factory setting for auxiliary heat and must be equal to or above the "H" setting as well as at least the minimum required for the auxiliary heat package "G" may be located anywhere within the airflow table

CFM is controlled within 5% up to the maximum ESP Max ESP includes allowance for wet coil and standard filter

SAH Air Handler with control option "C"

Dual Capacity Split with SAH Air Handler

| Split | SAH | Motor UD | | | | | Variable | e Speed ECM | Settings v | vith IntelliZ | one2 Blowe | er Level Perc | entages | | |
|-------|-------|----------|---------|----------|---------------|----------|---------------|---------------|-------------|---------------|-------------|----------------|----------------|----------------|-------------|
| Model | Model | MOLOF HP | MAX ESP | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 026 | 026 | 1/2 | 0.50 | | 400 G | 500 | 600 L 55% | 700 70% | 800 85% | 900 H 100% | 1000 | 1100 | 1200 Aux | | |
| 038 | 036 | 1/2 | 0.50 | 550 | 650 | 700 G | 800 | 850 L 55% | 900 | 950 70% | 1050 85% | 1100 | 1200 H 100% | 1300 Aux | |
| 049 | 048 | 1 | 0.75 | 650 | 750 | 800 G | 900 | 1000 L 55% | 1150 | 1200 70% | 1300 | 1400 85% | 1500 | 1600 H 100% | 1700 Aux |
| 064 | 060 | 1 | 0.75 | 950 G | 1100 L 55% | 1200 | 1350 70% | 1500 | 1650 | 1700 85% | 1800 | 2000 H 100% | 2100 Aux | 2200 | |
| 072 | 066 | 1 | 0.75 | 950 | 1100 G | 1200 | 1350 L 55% | 1500 | 1650 70% | 1700 | 1800 85% | 2000 | 2100 H 100% | 2200 Aux | |

Blower level percentages are shown with factory recommended blower speed settings L and H settings MUST be located within boldface CFM range

"Aux" is factory setting for auxiliary heat and must be equal to or above the "H" setting as well as at least the minimum required for the auxiliary heat package

"G" may be located anywhere within the airflow table CFM is controlled within 5% up to the maximum ESP

Max ESP includes allowance for wet coil and standard filter

SAH Air Handler with control option "C"

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Blower Performance Data Option C cont.

Setting Blower Speed - Variable Speed ECM

The ABC board's Yellow Config LED will flash the current ECM blower speed selections for "G", low, and high continuously with a short pause in between. The speeds can also be confirmed with the AID Tool under the Setup/ ECM Setup screen. The Aux will not be flashed but can be viewed in the AID Tool. The ECM blower motor speeds can be field adjusted with or without using an AID Tool.

ECM Setup without an AID Tool

The blower speeds for "G", Low (Y1), High (Y2), and Aux can be adjusted directly at the Aurora ABC board which utilizes the push button (SW1) on the ABC board. This procedure is outlined in the ECM Configuration Mode portion of the Aurora 'Base' Control System section. The Aux cannot be set manually without an AID Tool.

ECM Setup with an AID Tool

A much easier method utilizes the AID Tool to change the airflow using the procedure below. First navigate to the Setup screen and then select ECM Setup. This screen displays the current ECM settings. It allows the technician to enter the setup screens to change the ECM settings. Change the highlighted item using the ◀ and ► buttons and then press the button to select the item.

| ECM Spee | d Info |
|---|-----------------------|
| Blower Only Spe Lo Compressor Hi Compressor Aux Heat | red 3 6 9 10 |
| Want To Change | ? |
| Yes | No |
| Option I | Enter 🔳 |

Selecting YES will enter ECM speed setup, while selecting NO will return to the previous screen.

ECM Speed Setup - These screens allow the technician to select the "G", low, high, and auxiliary heat blower speed for the ECM blower motor. Change the highlighted item using the \blacktriangle and \checkmark buttons. Press the \blacksquare button to select the speed.



After the auxiliary heat speed setting is selected the AID Tool will automatically transfer back to the ECM Setup screen.

Cooling Airflow Setup - These screens allow the technician to select -15%, -10%, -5%, None or +5%. Change the adjustment percentage using the \blacktriangle and \checkmark buttons. Press the \blacksquare button to save the change.



Wiring Schematic

Split Units



Wiring Schematic cont.

Split Units AXB and 5 Speed ECM



Wiring Schematic cont.

Split Units AXB and 5 Speed ECM



Wiring Schematic cont.

IntelliZone2 with AHB and Variable Speed ECM



IntelliZone2 with Split ABC/AXB and SAH AHB and Variable Speed ECM



| Pages: | Description: | Date: | By: |
|--------|---|---------------|-----|
| Misc. | Updated Schematics, Added new Air Handler information | 1 May 2017 | JM |
| Misc. | Minor Revisions & Added SensorState Remote Kit | 24 May 2016 | JM |
| Misc. | Minor Revisions to Configuration section | 03 Nov 2015 | MA |
| 18 | Added 'Dual Fuel' Description | 07 April 2015 | MA |
| All | Minor Revisions, AWL Information Added | 12 Feb 2015 | MA |
| All | Software Update | 04 June 2014 | MA |
| 4 | Added Outdoor Sensor to Components | 29 Apr 2014 | DS |
| 9 | Updated Damper Wiring Diagrams | 29 Apr 2014 | DS |
| 15-16 | Updated Staging Descriptions and Features | 29 Apr 2014 | DS |
| 23 | Updated Dual Capacity Blower Table | 29 Apr 2014 | DS |
| 29 | Revision Table Added | 29 Apr 2014 | DS |

Revision Guide

Product: Type: Size: Document: IntelliZone2 Comfort Zoning System Six Zone Capability Installation Manual





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